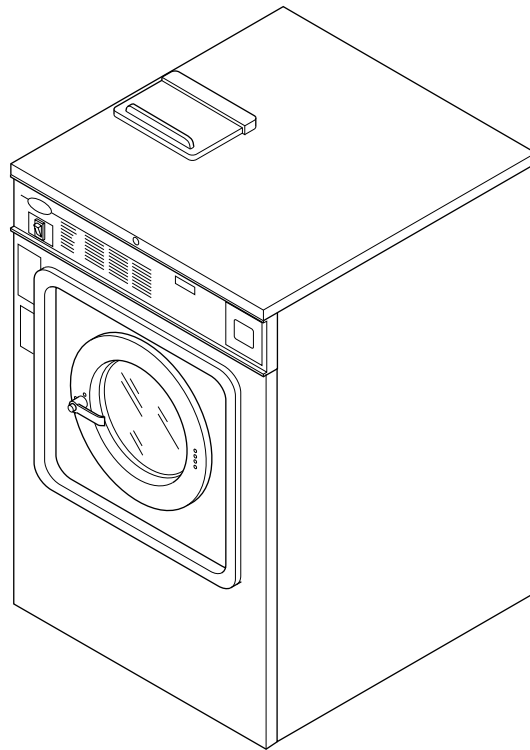


Washer-Extractor

Variable Speed Models
See Page 3 for Model Numbers



U026P

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Parts Ordering Information

Alliance Laundry Systems is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

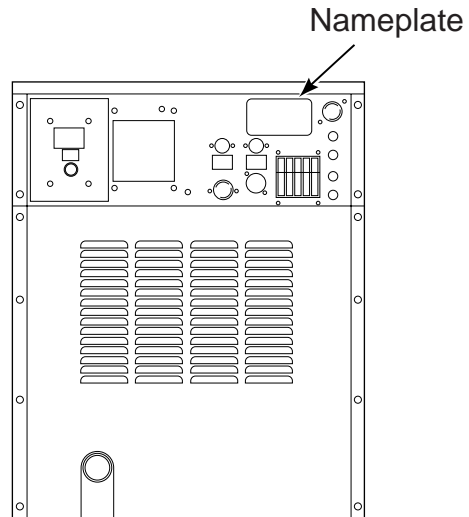
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name of the nearest authorized parts distributor.

For technical assistance, call any of the following numbers:

(850) 718-1035
(850) 718-1026
Marianna, Florida
(920) 748-3121
Ripon, Wisconsin

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



U098P

Model Identification

Information in this manual is applicable to these washer-extractors:

SC18VNV

SC27VNV

SC35VNV

SC50VNV

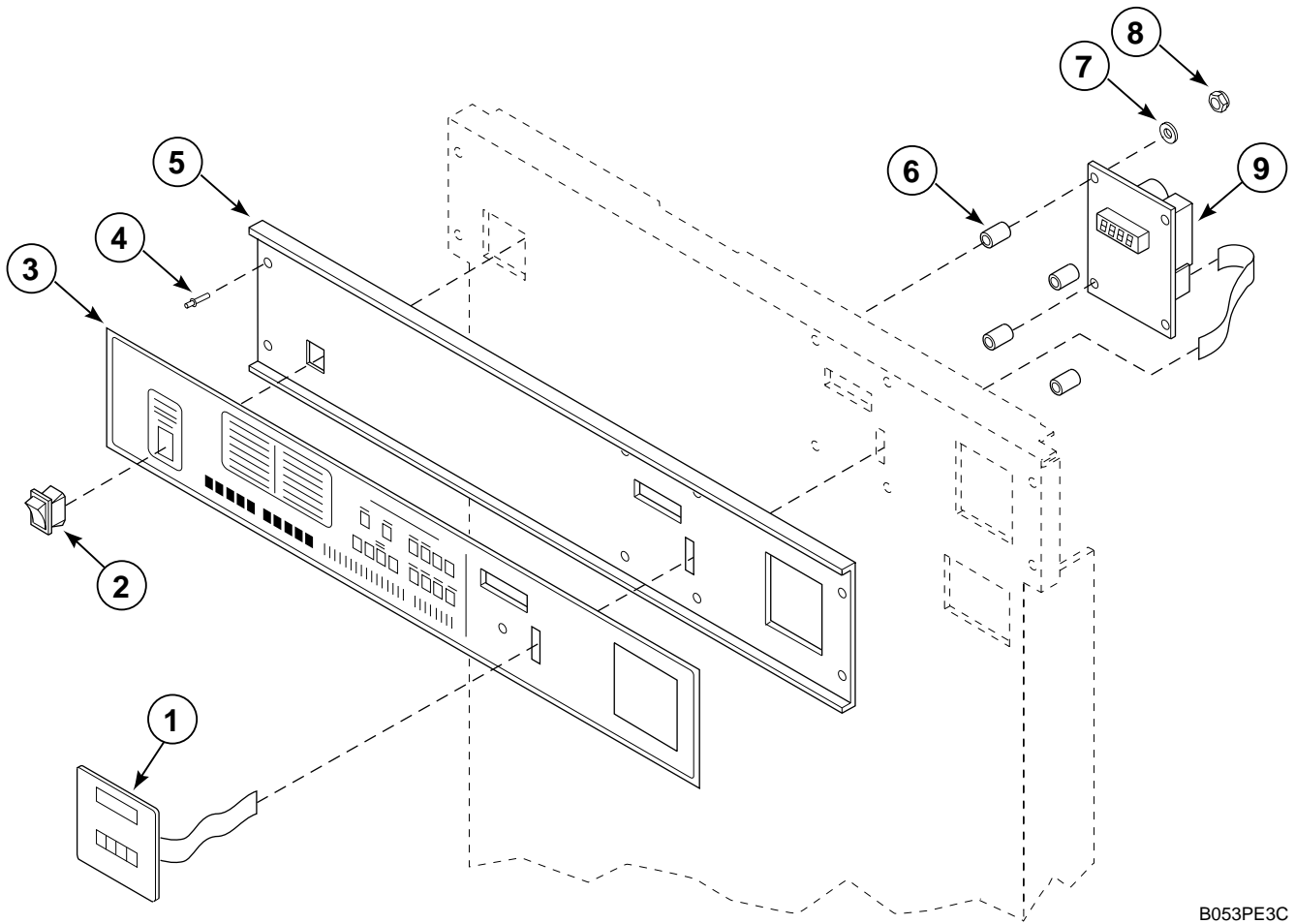
UC18VNV

UC27VNV

UC35VNV

UC50VNV

Graphic Panel and Controls

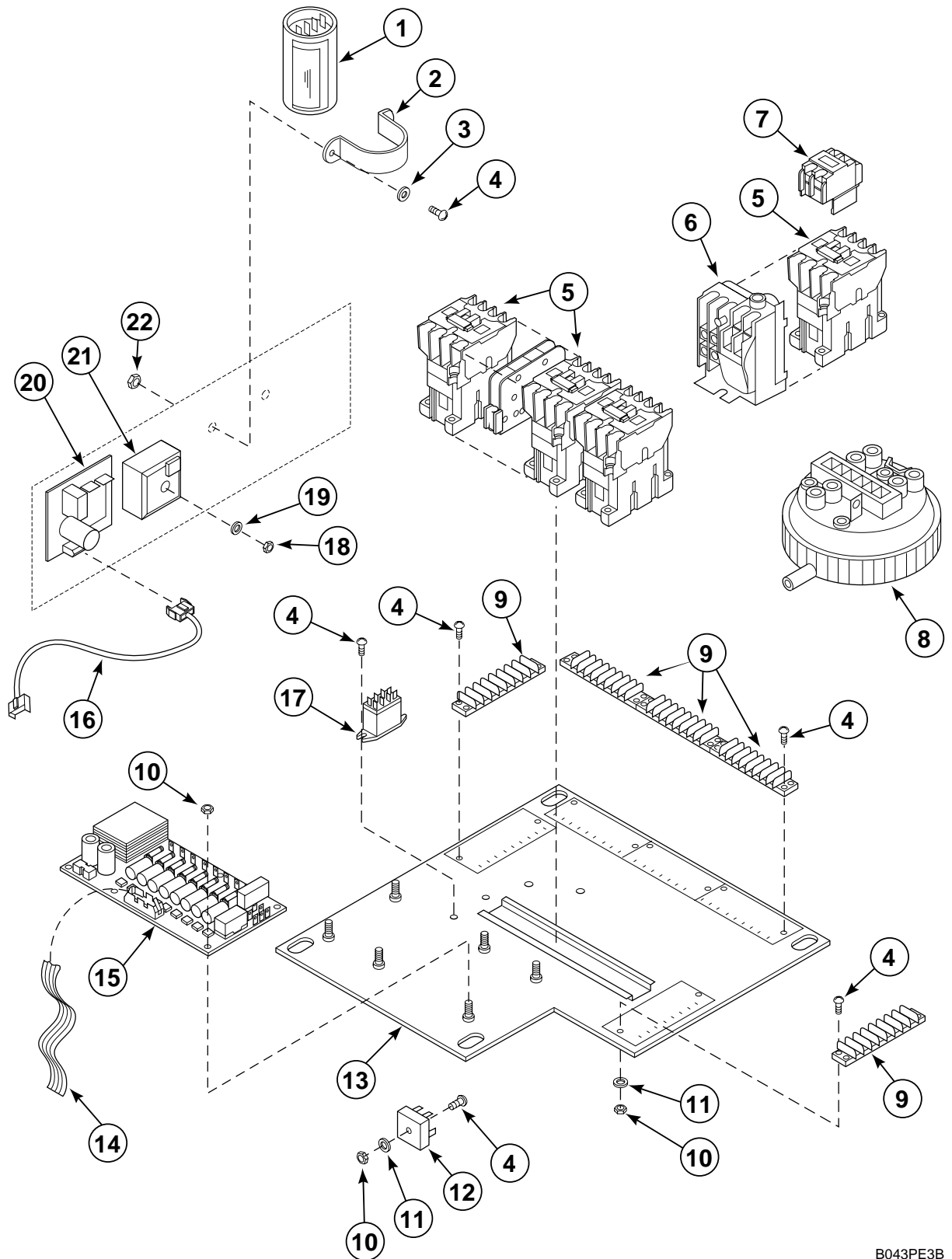


B053PE3C

Graphic Panel and Controls

REF	PART #	DESCRIPTION	COMMENTS
1	F370576	Keypad	UC18, UC27, UC35 and UC50; Keypad, OPL
	F340608	Keypad	SC18, SC27, SC35 and SC50; Keypad
2	F340412	Door Switch	250 Volts, 16 Amps
3	F231166	Decal	SC18
	F230788	Decal	
	F230792	Decal	
	F230789	Decal	UC35
	F230793	Decal	UC35
	F230790	Decal	UC50
	F231168	Decal	SC35
	F231169	Decal	SC50
	F230787	Decal	UC18
	F230791	Decal	UC18
	F230794	Decal	UC50
4	F431210	Rivet	
5	F150326	Aluminum Extrusion	SC18, UC18
	F150324	Aluminum Extrusion	SC35 and UC35
	F150325	Aluminum Extrusion	SC50 and UC50
	F150403	Aluminum Extrusion	SC27 and UC27
6	F401206	Spacer	
7	F430325	Washer	
8	F430232	Nut	
9	F370313-10	Computer Board	SC18, SC27, SC35 and SC50
	F370518-00	Computer Board	UC18, UC27, UC35 and UC50; Coin

Control Module

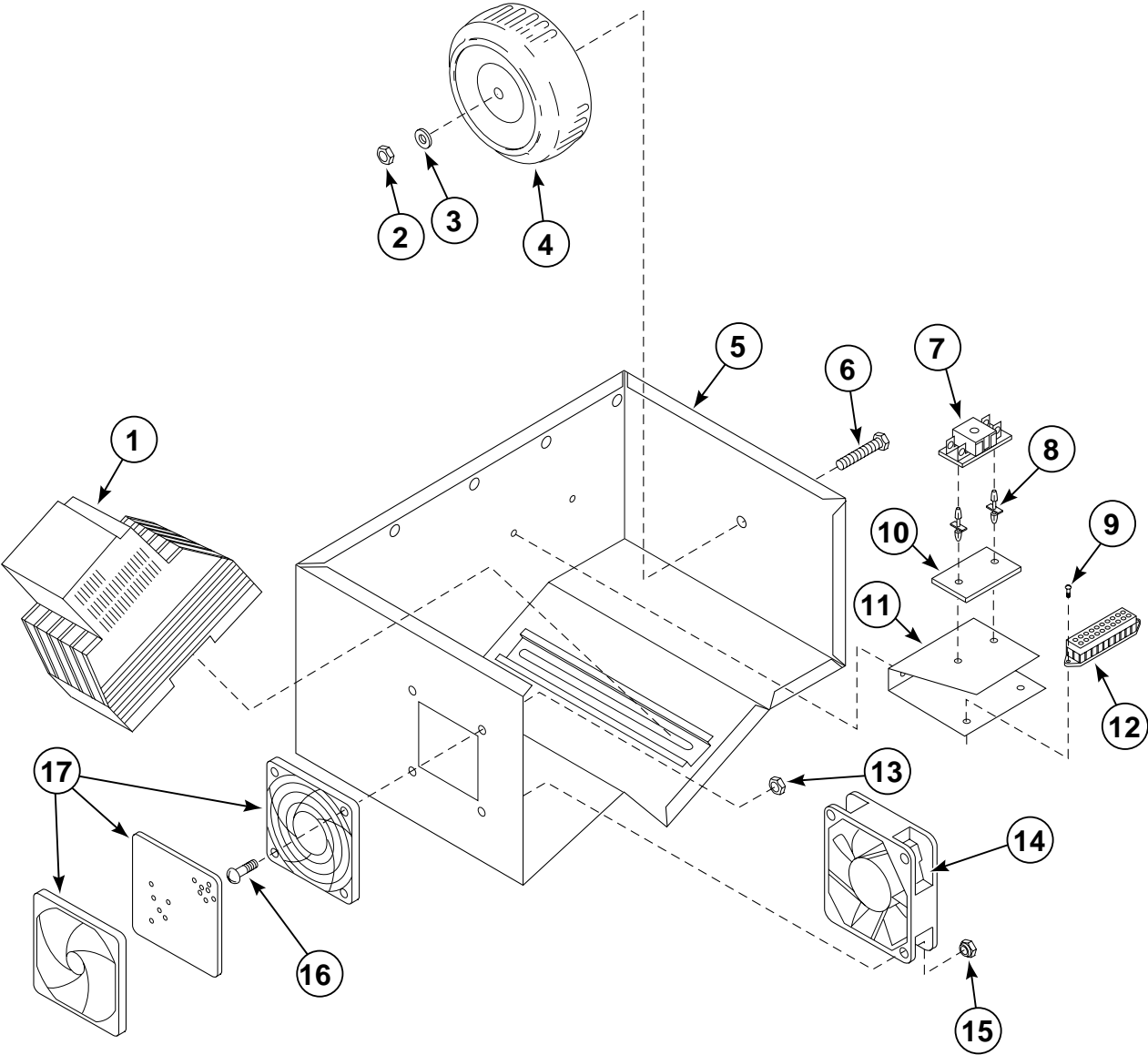


B043PE3B

Control Module

REF	PART #	DESCRIPTION	COMMENTS
	F743400	Solid State Switch Kit	
	F730462	Solid State Switch Kit	
1	F340001	Switch	Single Phase Models Only; Use with Century motor, Kit F743400
	F340002	Switch	Use with Elmo motor, Kit F730462
2	F340704	Bracket	Single Phase Models Only
3	F430311	Washer	Single Phase Models Only
4	F430917	Screw	Single Phase Models Only
5	F330147	Contactor	220 Volt, 50 Hertz/240 Volt, 60 Hertz
6	F330236	Overload Protector	SC35, SC50, UC35 and UC50; Single Phase Models Only
	F330401	Overload Protector	SC27 and UC27; Single Phase Models Only
7	F330145	Contactor	Auxiliary; Single Phase Models Only
8	F340315	Water Level Switch	SC18 and UC18
	F340320	Water Level Switch	SC27, SC35, UC27 and UC35
	F340313	Water Level Switch	SC50 and UC50
9	F140768	Terminal Strip	
10	F430232	Nut	
11	F430325	Washer	
12	F370310	Bridge Rectifier	OPL Models Only
13	F607507	Electrical Panel	UC18, UC27, UC35 and UC50; 4 Cycle, Computer Coin
	F606950-1	Electrical Panel	SC18, SC27, SC35 and SC50; S-Computer, OPL
14	F140247	Flat Cable	4 Cycle, Computer, 16 Pin, Coin
15	F370519	Fuse Board	SC18, SC27, SC35, SC50, UC18, UC27, UC35 and UC50; 4 Cycle, P-Computer, 110 Volt, Coin
	F370314	Fuse Board	SC18, SC27, SC35, SC50, UC18, UC27, UC35 and UC50; 4 Cycle, P-Computer, 220 Volt, Coin
16	F604456	Harness	Battery Back-up, 3 Pin
17	F330335	Time Delay Relay	SC18, SC27, SC35, SC50, UC18, UC27, UC35 and UC50; 110/120 Volt; 60 second delay
18	F430211	Nut	
19	F431100	Lockwasher	
20	F370529	Battery Back-up Board	
21	F330203	Time Delay Relay	120 Volt, 30 second delay
	F330206	Time Delay Relay	230 Volt, 30 second delay
22	F430231	Nut	

Inverter Drive

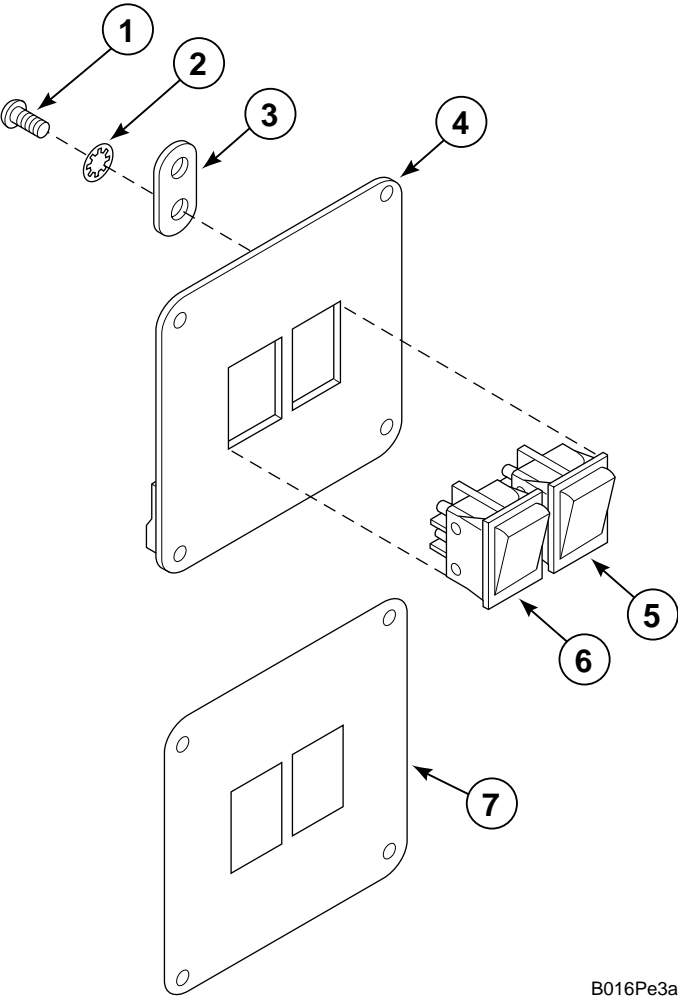


B061Pe3a

Inverter Drive

REF	PART #	DESCRIPTION	COMMENTS
1	F370839	Inverter Drive	SC18, SC27, UC18 and UC27; 230 Volt
	F370840	Inverter Drive	SC18, SC27, UC18 and UC27; 460 Volt
	F370841	Inverter Drive	SC35 and UC35; 230 Volt
	F370842	Inverter Drive	SC35, SC50, UC35 and UC50; 460 Volt
2	F430211	Nut	
3	F431137	Washer	
4	F360135	Transformer	
5	F633286	A.C. Drive Box Wrap	
6	F430996	Screw	
7	F350312	Fuseholder	
8	F180501	Standoff	
9	F430482	Screw	
10	F231393	Decal	1 Amp
	F231394	Decal	2 Amp
11	F633322	Fuseholder Bracket	
12	F140768	Terminal Strip	
13	F430231	Nut	
14	F110106	Muffin Fan	
15	F431016	Nut	
16	F430910	Screw	
17	F220900	Filter	

Manual Control Switch Assembly

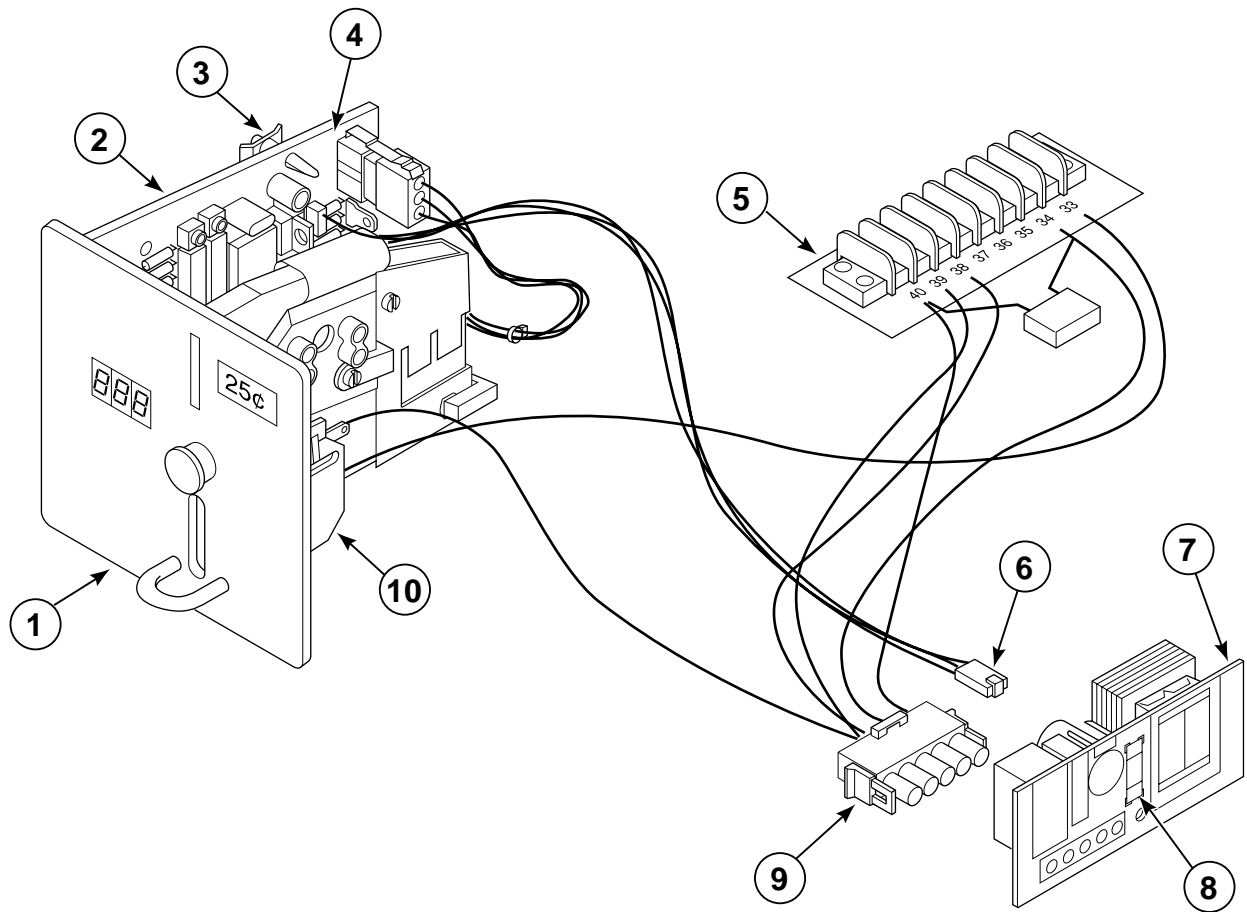


B016Pe3a

Manual Control Switch Assembly

REF	PART #	DESCRIPTION	COMMENTS
	F605414	Wiring Harness	OPL Switch, SN and PN Models
	F605413	Start / Stop Switch Assembly	
1	F430995	Screw	
2	F431106	Lockwasher	
3	F601515	Clip	
4	F605415	Switchplate Subassembly	
5	F340412	Momentary Switch	250 Volt, 16 Amp
6	F340411	Rocker Switch	250 Volt, 16 Amp
7	F230720	Decal	

Hanke Coin Meter Assembly



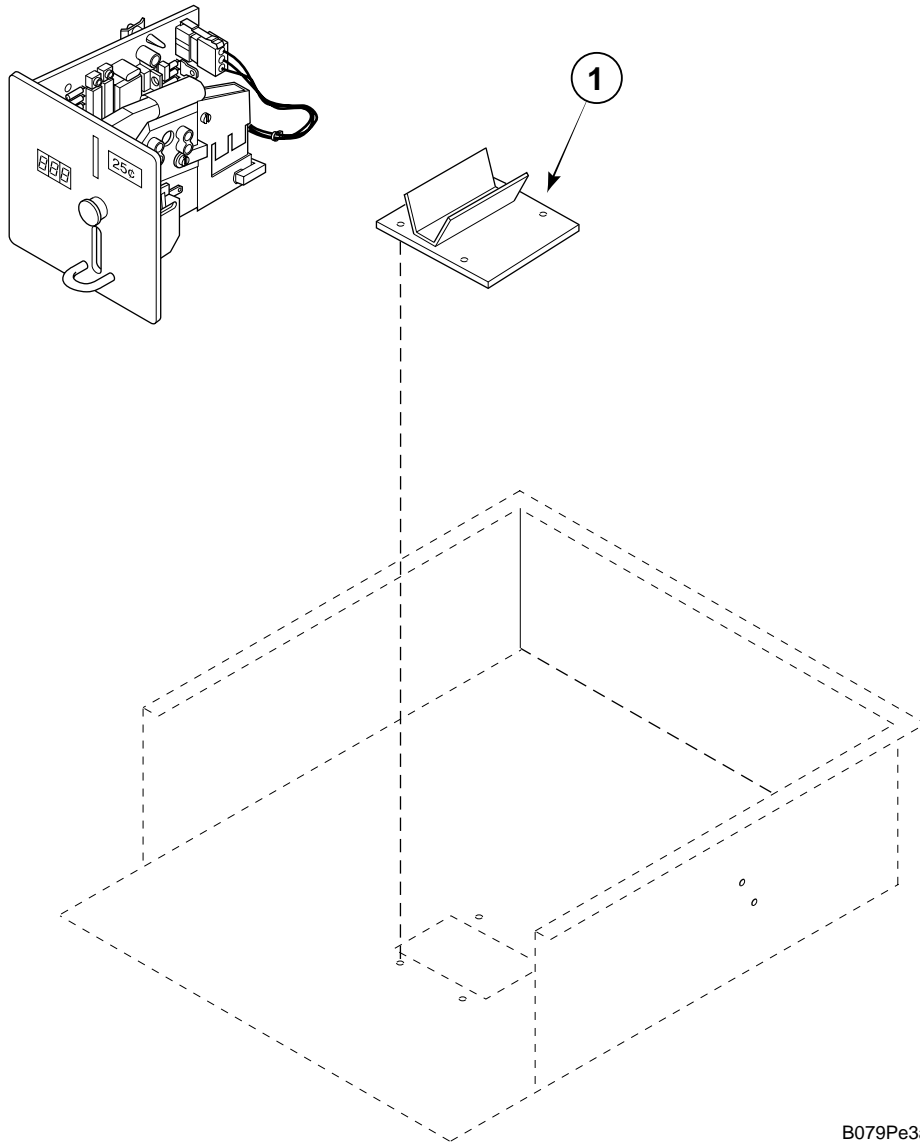
B013PE3D

Hanke Coin Meter Assembly

REF	PART #	DESCRIPTION	COMMENTS
	F632084	Coin Guide	
1	F160667	Coin Meter	United States Quarter, 120 Volt
	F160707	Coin Meter	Canadian Quarter, 120 Volt
	F160706	Coin Meter	Japanese Yen, 220 Volt
	F160704	Coin Meter	Turkish Lira, 220 Volt
2	F608169	Bracket	
3	F180501	Standoff	
4	F370410	Coin Counter Board	
5	F140768	Terminal Strip	
6	F140202	Cable	
7	F370411-1	Power Supply Board	120 Volt
	F370411-2	Power Supply Board	240 Volt
8	F350127	Fuse	
9	F607322-2	Wiring Harness	SC18, SC27, SC35, SC50, UC18, UC27, UC35 and UC50
10	F160461	Coil	Hanke Meter, 110 Volt
	F160462	Coil	Hanke Meter, 220 Volt
	F160466	Coil	W2000, 110 Volt
	F160467	Coil	W2000, 220 Volt

Coin Guide Assembly

(Models UC18, UC35 and UC50)
(For machines manufactured prior to 3/1/92)



B079Pe3a

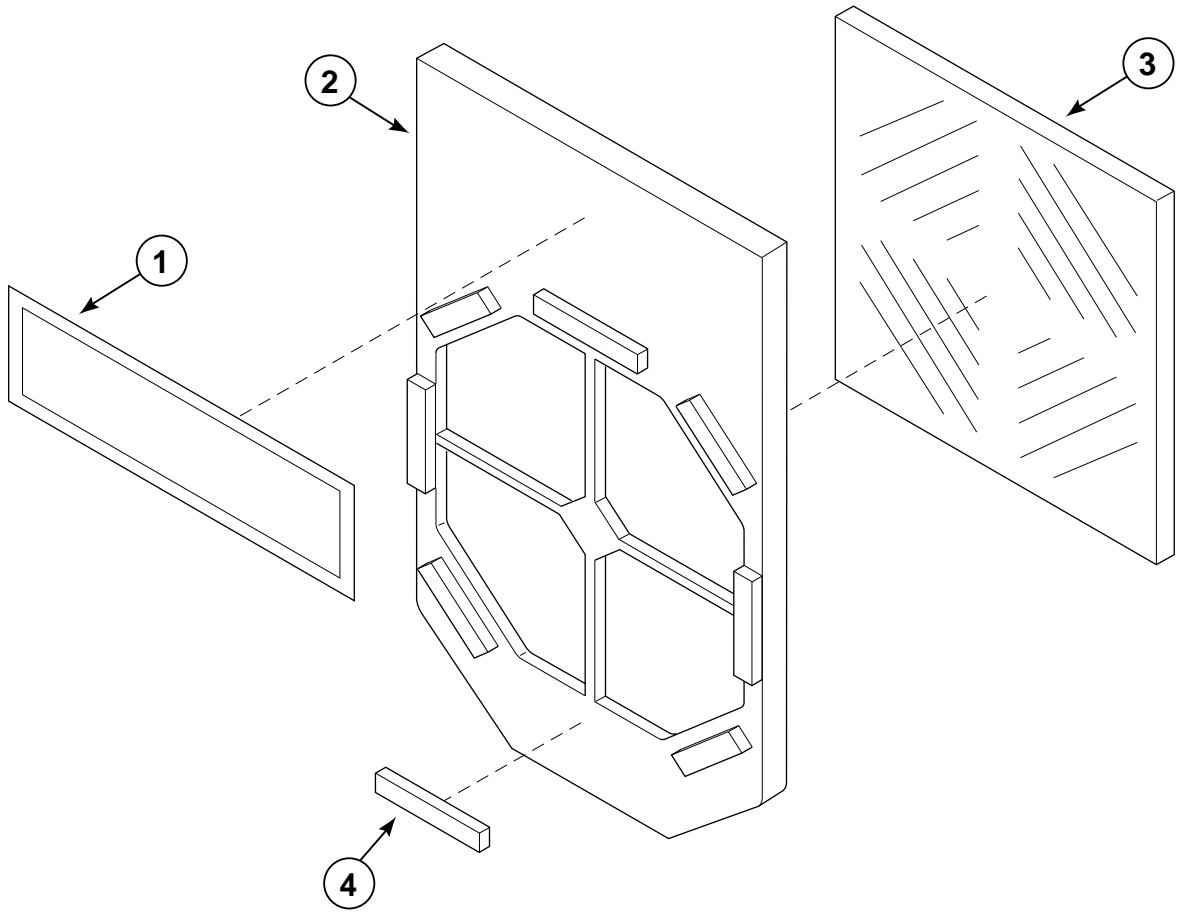
Coin Guide Assembly

(Models UC18, UC35 and UC50)

(For machines manufactured prior to 3/1/92)

REF	PART #	DESCRIPTION	COMMENTS
1	F632084	Coin Guide Assembly	

Air Filter Assembly

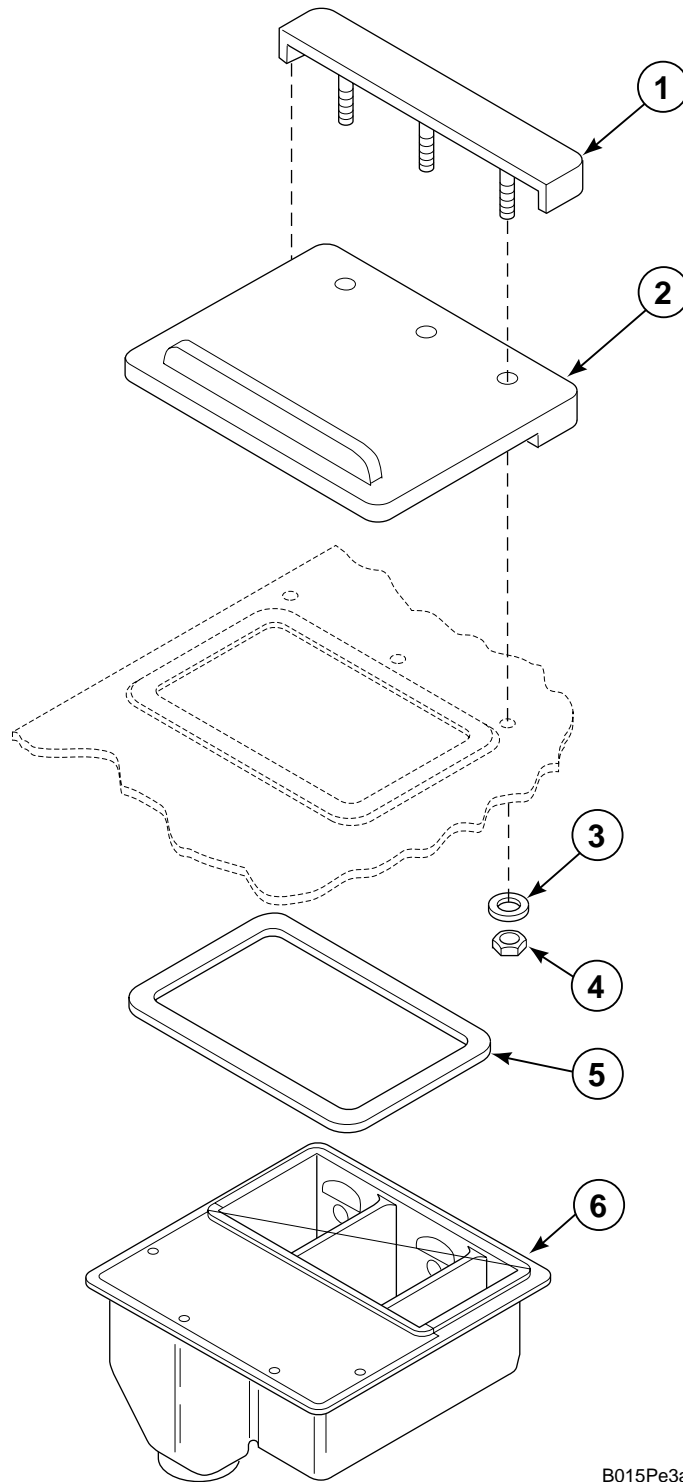


B080PE3A

Air Filter Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	F231377	Decal	
2	F633321	Air Filter Slide	
3	F633508	Foam Filter Mesh	
4	F140639	Velcro Strip	

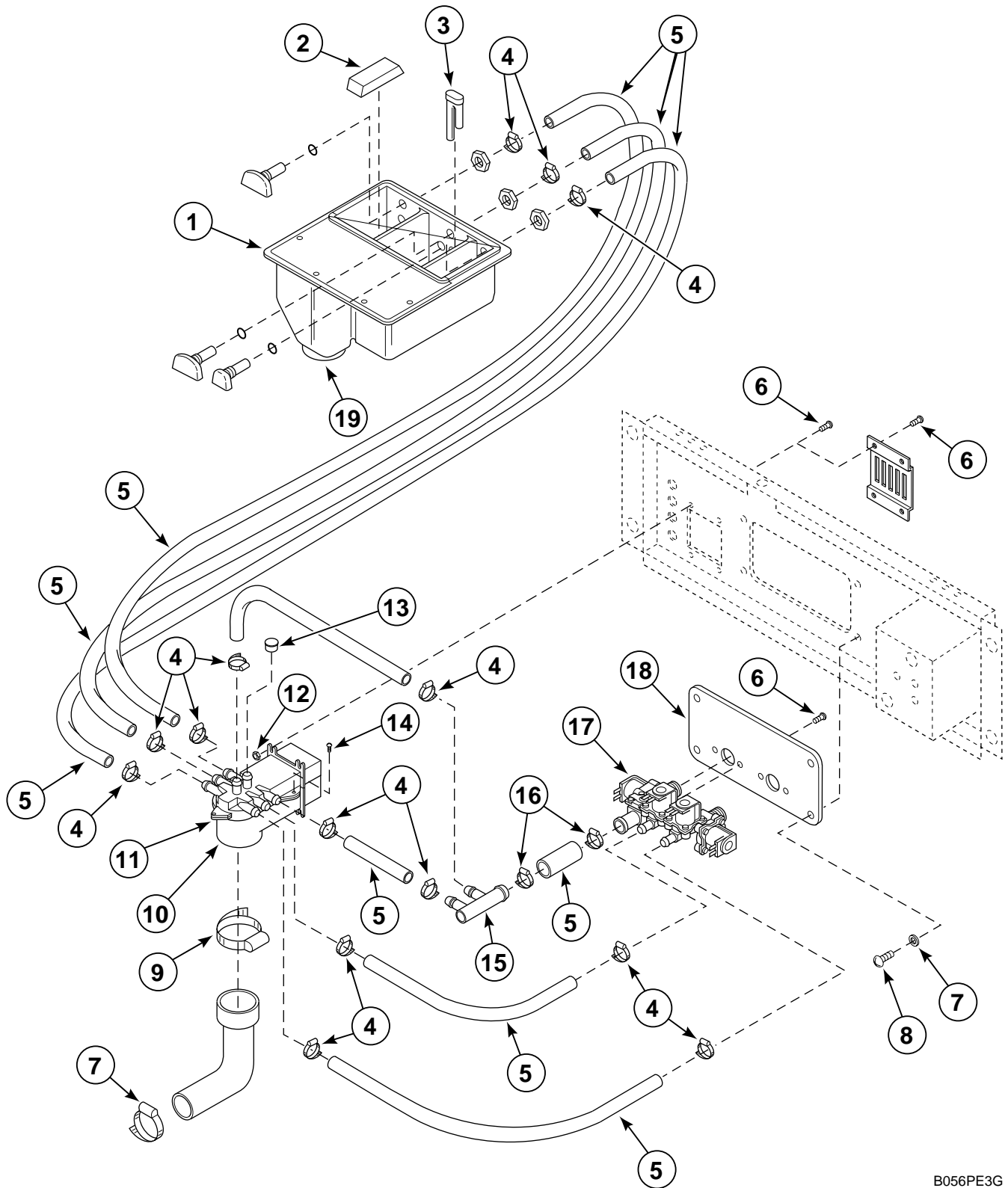
Supply Dispenser



Supply Dispenser

REF	PART #	DESCRIPTION	COMMENTS
1	F602729	Clamp Assembly	
2	F150305	Cover	
3	F431105	Washer	
4	F431005	Nut	
5	F170170	Gasket	
6	F150307	Dispenser	Coin models
	F602374-2	Dispenser	Modified; OPL models

Supply Dispenser Assembly

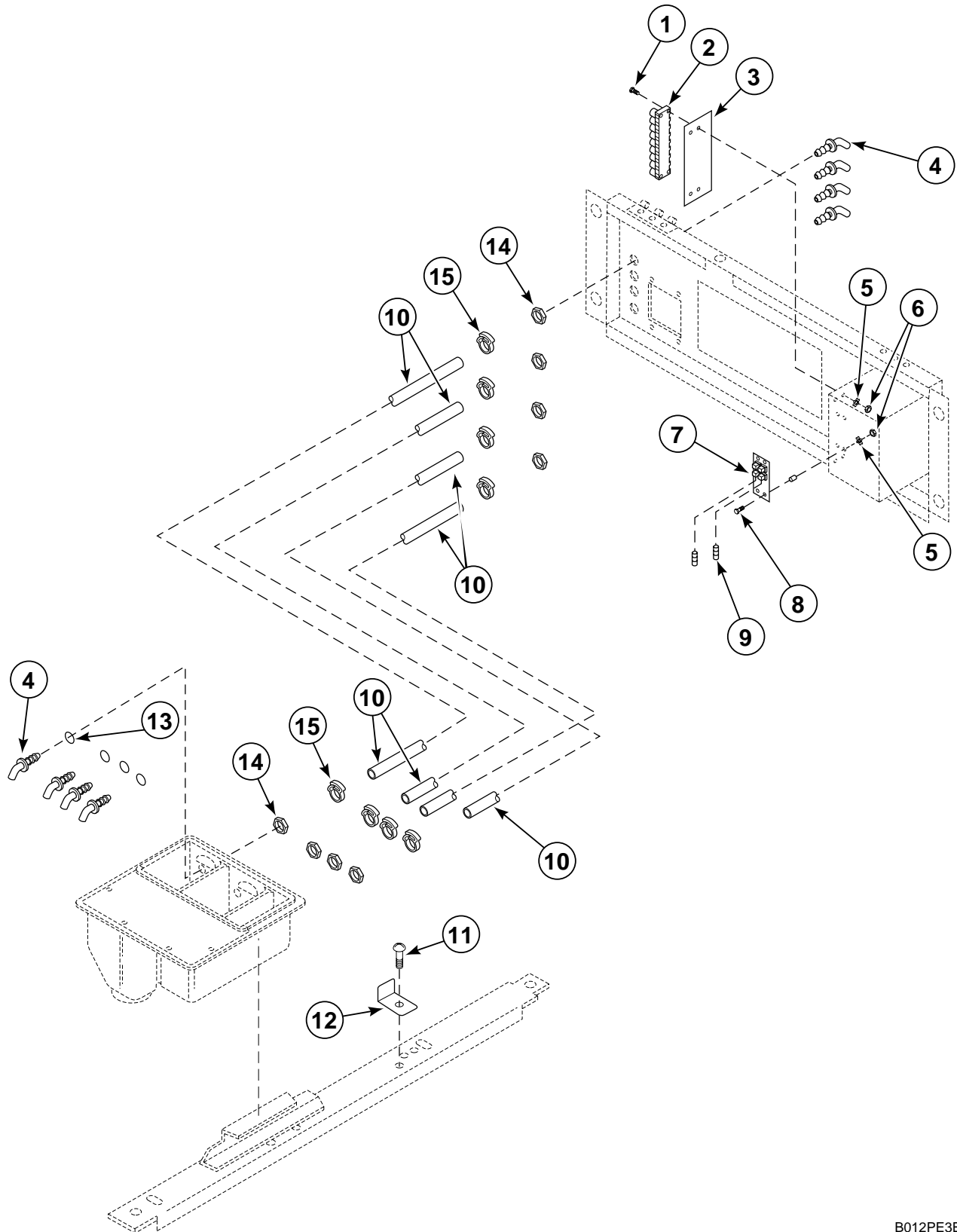


B056PE3G

Supply Dispenser Assembly

REF	PART #	DESCRIPTION	COMMENTS
	F794100	Vacuum Breaker Hose Kit	SC18, SC35, UC18 and UC35
	F794101	Vacuum Breaker Hose Kit	SC27 and UC27
	F794102	Vacuum Breaker Hose Kit	SC50 and UC50
1	F150307	Supply Dispenser	
	F602374-2	Supply Dispenser	Modified for UC18, UC35 and UC50; OPL Only
2	F606681	Soap Box Insert	
3	F150390	Tubing	
4	F200207	Clamp	
5	F200108	Hose	Sold per foot
6	F430948	Screw	
	F430917	Screw	UC18, UC35 and UC50; Only
7	F430322	Washer	
8	F430929	Screw	
9	F200219	Clamp	#48
10	F150330	Vacuum Breaker Bottom	
11	F150329	Vacuum Breaker Top	
12	F430231	Nut	
13	F190301	Plug	
14	F430177	Screw	
15	F150371	Manifold	
16	F200205	Clamp	
17	F730455	Valve Kit	3-Way Mixing Valve, 110 Volt, 60 Hertz
	F730456	Valve Kit	3-Way Mixing Valve, 220 Volt, 50 Hertz
18	F606595	Plate	
19	F150419	Soap Baffle	

Automatic Supply Dispenser Kit

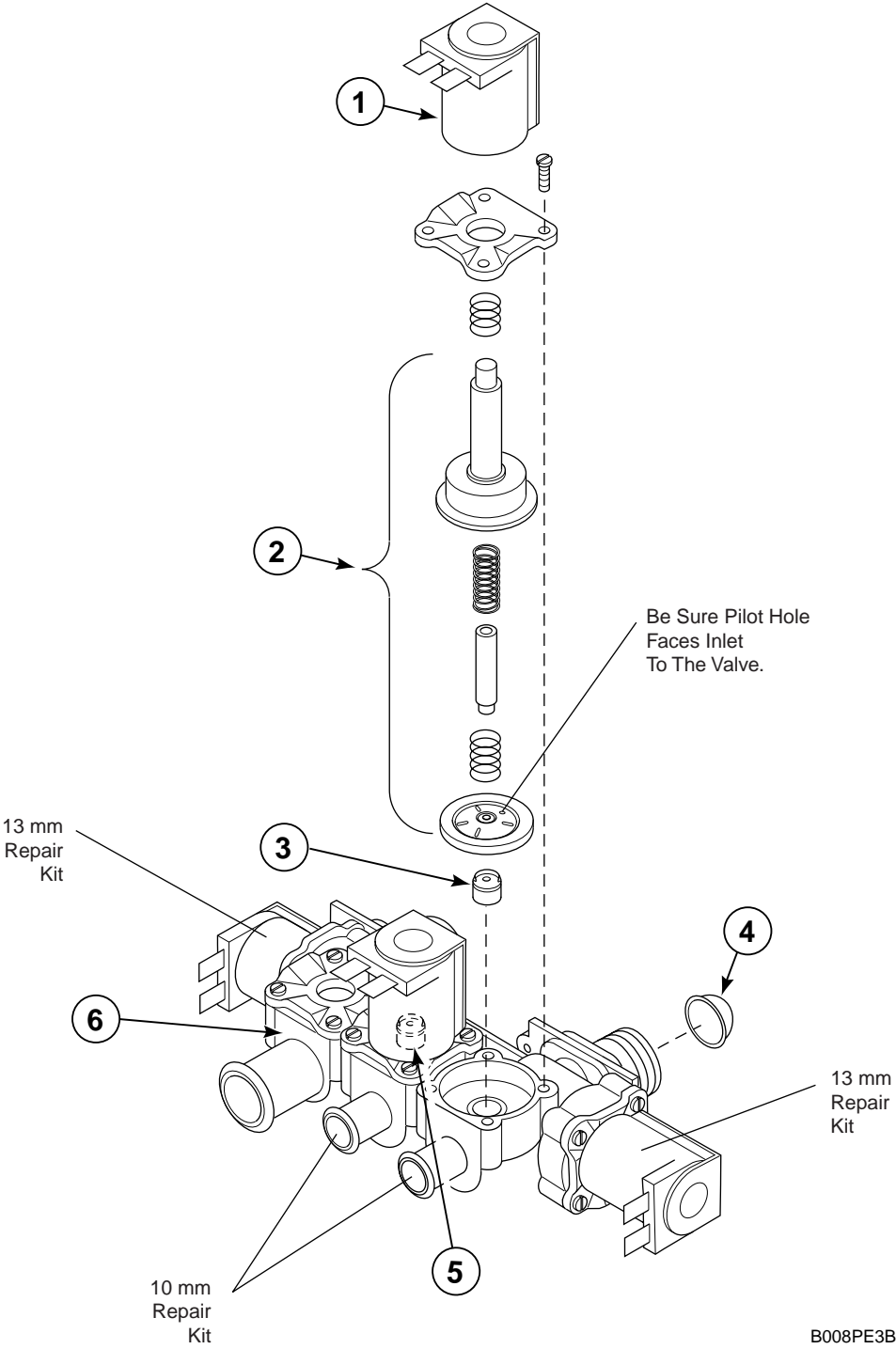


B012PE3E

Automatic Supply Dispenser Kit

REF	PART #	DESCRIPTION	COMMENTS
	F730168	Nozzle Kit	Includes Items 1, 2 and 8
1	F430917	Screw	
2	F140768	Terminal Strip	
3	F230764	Decal	
4	F380300	Nozzle	
5	F430325	Washer	
6	F430232	Nut	
7	F350312	Dual Fuse Holder	
8	F431701	Screw	
9	F350115	Fuse	3 Amp
10	F200168	Tubing	Sold per foot
11	F430174	Screw	
12	F606516	Supply Hose Bracket	
13	F170208	O-ring	
14	F430224	Nut	
15	F200206	Clamp	#4

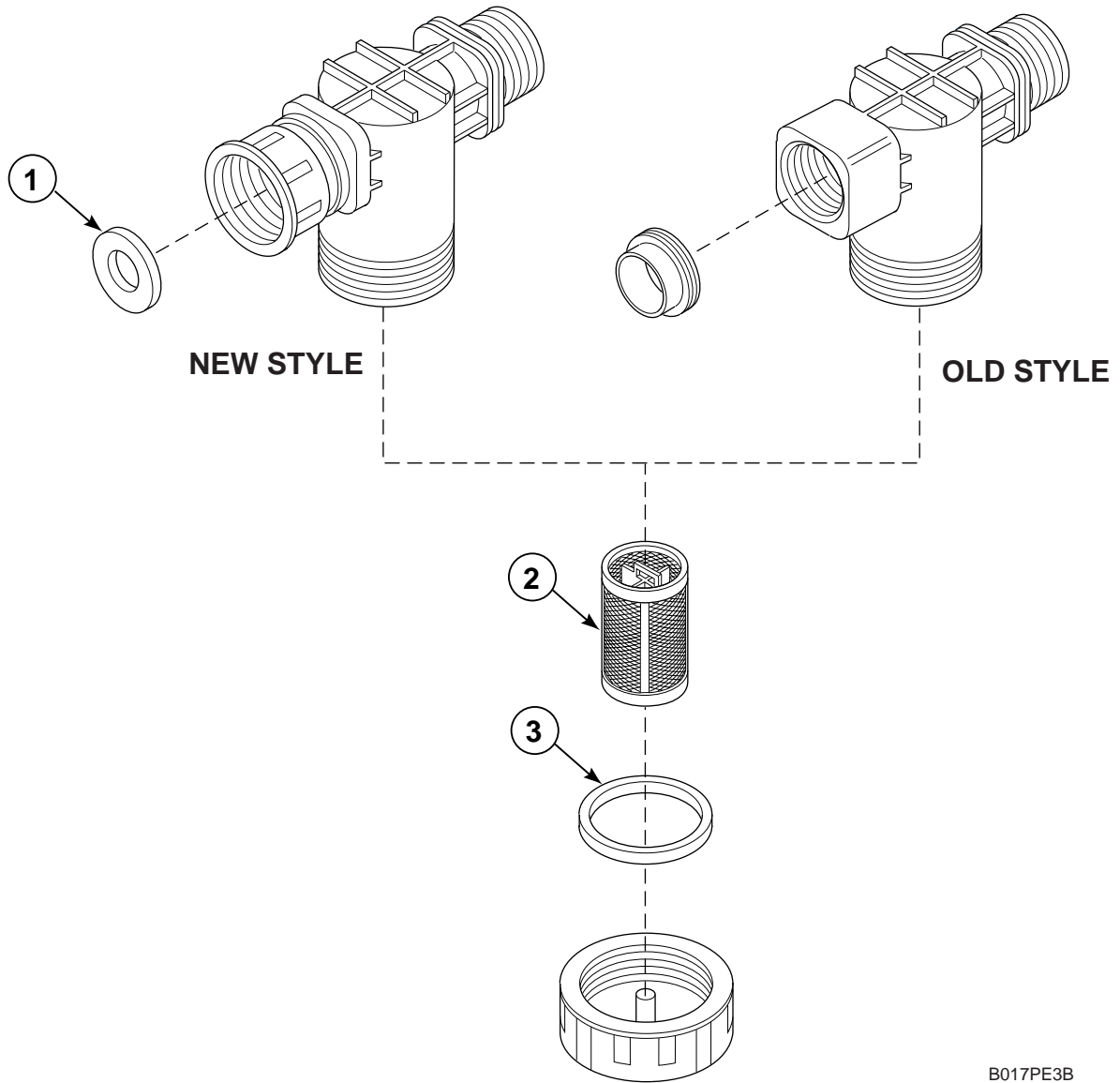
Water Valve



Water Valve

REF	PART #	DESCRIPTION	COMMENTS
1	F380900	Coil	110-127 Volt, 50-60 Hertz
	F380917	Coil	200-240 Volt, 50-60 Hertz
2	F380954	Repair Kit	10 mm
	F380939	Repair Kit	13 mm
3	F380958	Flow Restrictor	2.8 mm
4	F270200	Strainer Screen	
5	F380957	Flow Restrictor	4 mm
6	F730455	3-way Valve Assembly Kit	120 Volt
	F730456	3-way Valve Assembly Kit	220 Volt

Water Filter



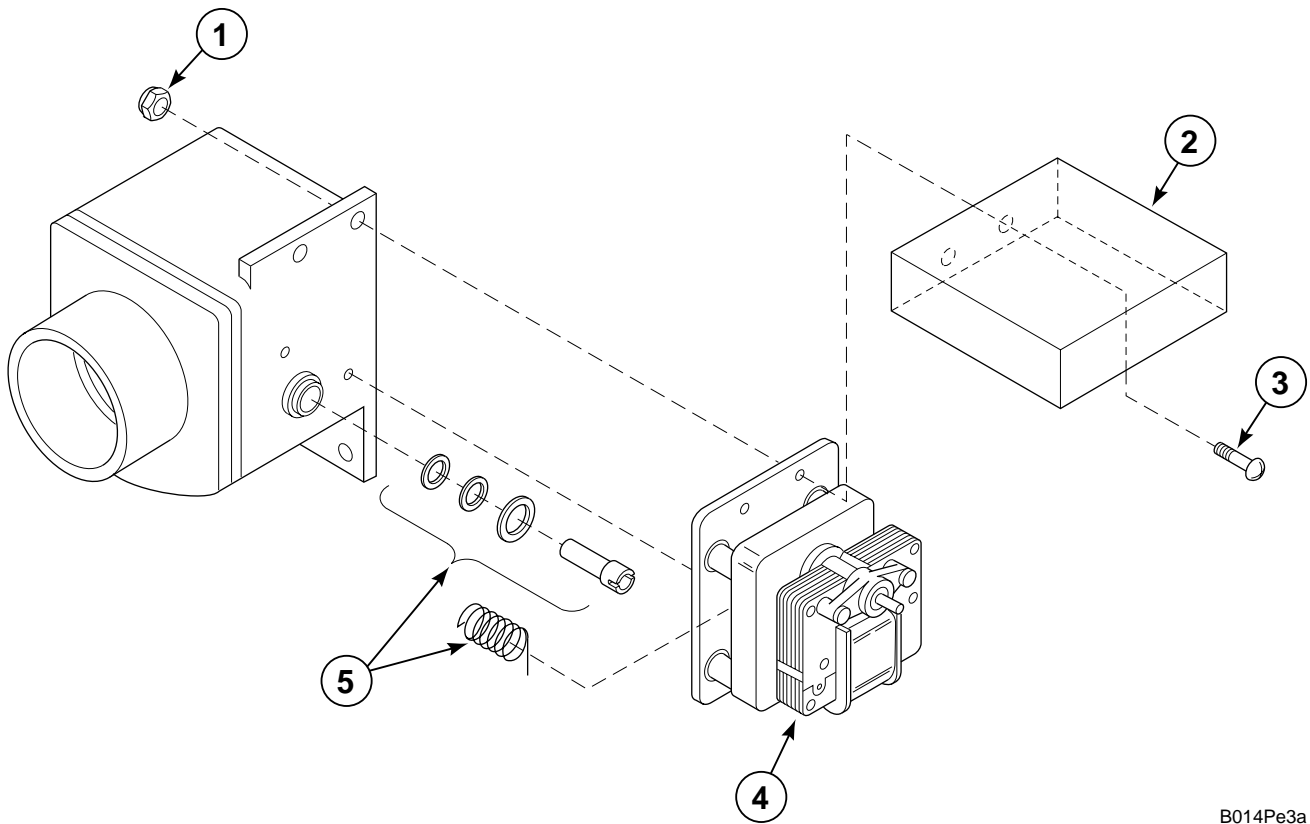
B017PE3B

Water Filter

REF	PART #	DESCRIPTION	COMMENTS
	F270306	Filter Assembly	US Thread
	F270305	Filter Assembly	ISO Thread
1	F200500	Washer	
2	F270406	Filter Element	11 mm
	F270405	Filter Element	.25 mm
3	F270407	Gasket	Sold per foot

Drain Valve Assembly

(Models SC18, SC27, SC35, UC18, UC27 and UC35)



B014Pe3a

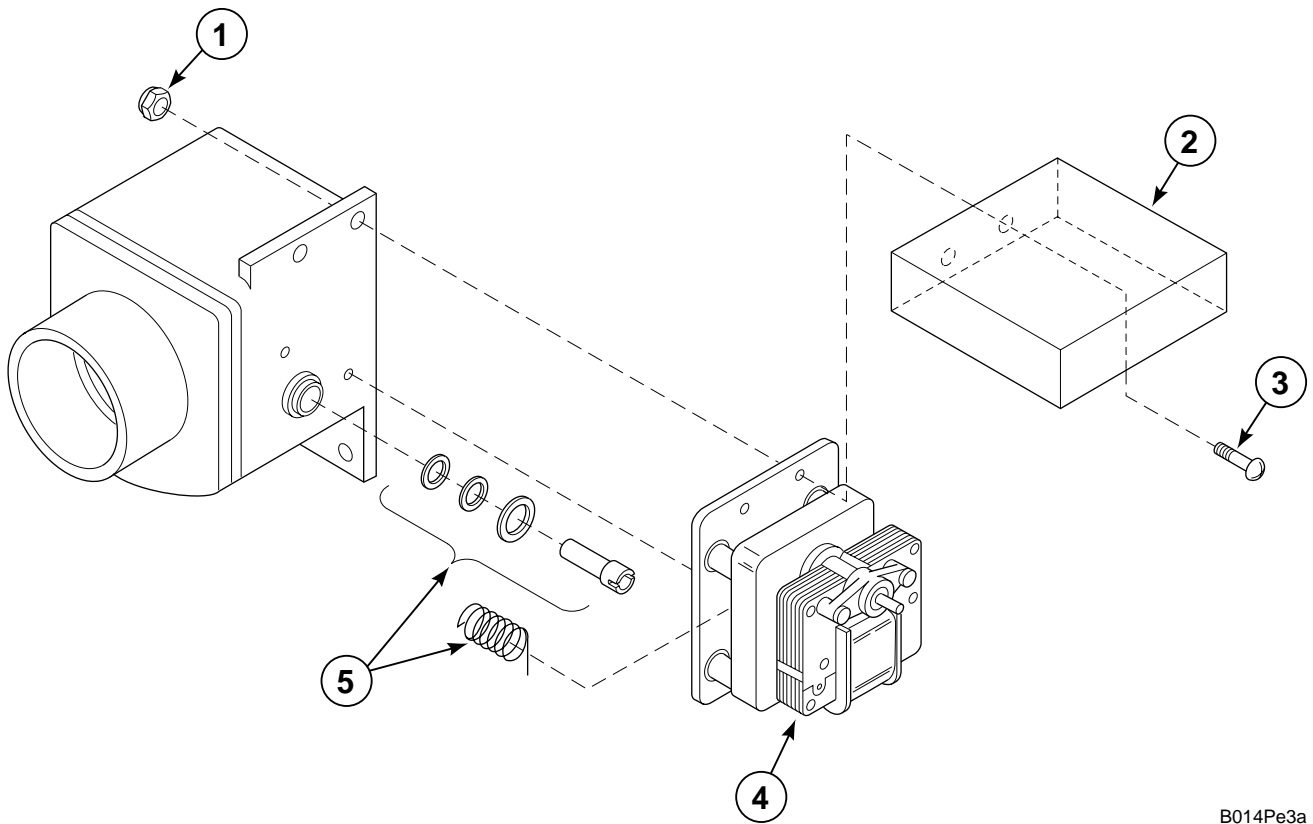
Drain Valve Assembly

(Models SC18, SC27, SC35, UC18, UC27 and UC35)

REF	PART #	DESCRIPTION	COMMENTS
	F380618	Drain Valve Assembly	120 Volt, 60 Hertz
	F380619	Drain Valve Assembly	208-230 Volt, 50-60 Hertz
	F602920	Drain Valve Assembly	110 Volt
	F603175	Drain Valve Assembly	220 Volt
1	F430231	Nut	
2	F602761	Cover	
3	F430910	Screw	
4	F380943	Motor	Keyed Shaft, 110 Volt, 60 Hertz
	F380932	Motor	Round Shaft, 110 Volt, 60 Hertz
	F380944	Motor	Keyed Shaft, 220 Volt, 50 Hertz
	F380933	Motor	Round Shaft, 220 Volt, 50 Hertz
5	F380918	Drive Shaft And Seal Kit	

Drain Valve Assembly

(Models SC50 and UC50)



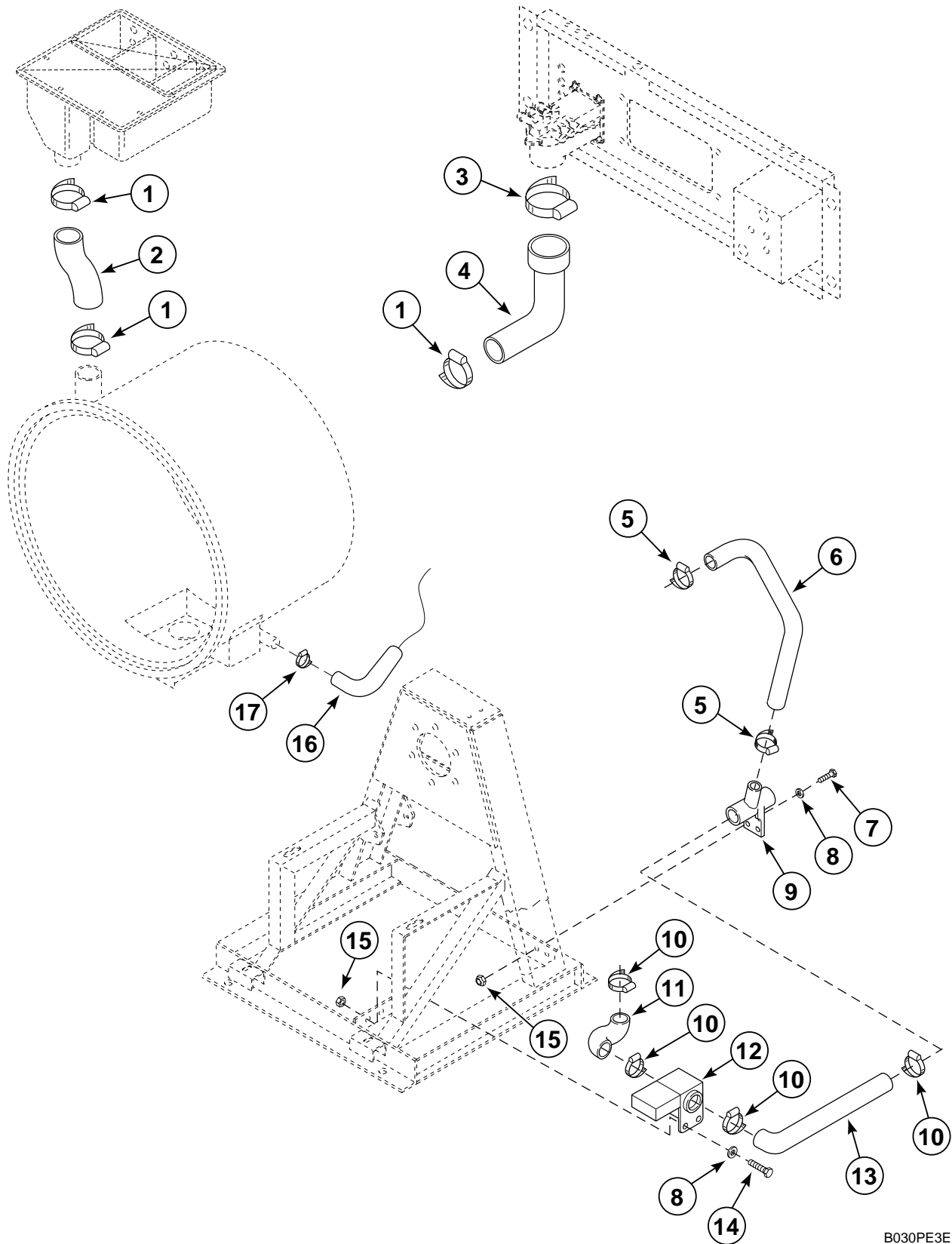
B014Pe3a

Drain Valve Assembly

(Models SC50 and UC50)

REF	PART #	DESCRIPTION	COMMENTS
	F380628	Drain Valve Assembly	115 Volt, 50-60 Hertz
	F380629	Drain Valve Assembly	220 Volt, 50-60 Hertz
	F602920	Drain Valve Assembly	110 Volt
	F603175	Drain Valve Assembly	220 Volt
1	F430231	Nut	
2	F602761	Cover	
3	F430910	Screw	
4	F380943	Motor	Keyed Shaft, 110 Volt, 60 Hertz
	F380932	Motor	Round Shaft, 110 Volt, 60 Hertz
	F380944	Motor	Keyed Shaft, 220 Volt, 50 Hertz
	F380933	Motor	Round Shaft, 220 Volt, 50 Hertz
5	F380918	Drive Shaft And Seal Kit	

Drain Valve Assembly, Hoses and Air Trap

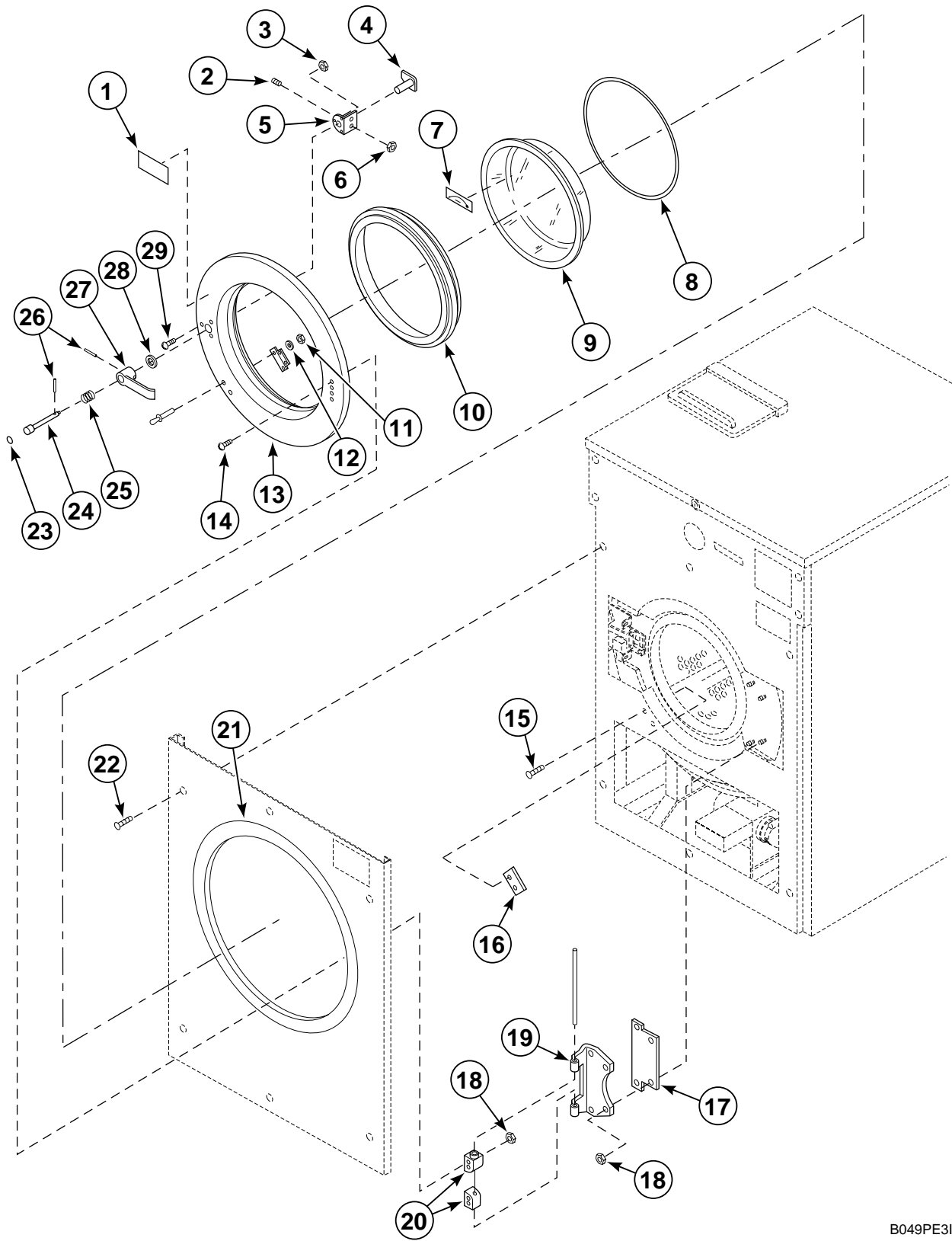


B030PE3E

Drain Valve Assembly, Hoses and Air Trap

REF	PART #	DESCRIPTION	COMMENTS
1	F200213	Clamp	
2	F150309	Soap Dispenser Hose	
3	F200219	Clamp	
4	F150321	Hose	SC18, SC35, UC18 and UC35
	F150372	Hose	SC27 and UC27
	F150340	Hose	SC50 and UC50
5	F200215	Clamp	SC18, SC27, SC35, UC18, UC27 and UC35
	F200205	Clamp	SC50 and UC50
6	F150317	Overflow Hose	SC18 and UC18
	F150332	Overflow Hose	SC27, SC35, UC27 and UC35
7	F430927	Screw	SC18, SC27, SC35, UC18, UC27 and UC35
	F430103	Screw	SC50 and UC50
8	F430317	Washer	
9	F150318	Drain Tee	SC18, SC27, SC35, UC18, UC27 and UC35
	F150398	Drain Tee	SC50 and UC50
10	F200213	Clamp	SC18, SC27, SC35, UC18, UC27 and UC35
	F200219	Clamp	SC50 and UC50
11	F150312	Hose	SC18, SC27, SC35, UC18, UC27 and UC35
	F150400	Hose	SC50 and UC50
12	F380618	Drain Valve	SC18, SC27, SC35, UC18, UC27 and UC35; 2" N.O., 110 Volt, Single Phase
	F380619	Drain Valve	SC18, SC27, SC35, UC18, UC27 and UC35; 2" N.O., 208-240 Volt, 50-60 Hertz
	F380628	Drain Valve	SC50 and UC50; 115 Volt, 50-60 Hertz
	F380629	Drain Valve	SC50 and UC50; 220 Volt, 50-60 Hertz
13	F150311	Hose	SC18, SC27, UC18 and UC27
	F150331	Hose	SC35 and UC35
	F150356	Hose	UC50
	F150399	Hose	SC50
14	F430103	Screw	
15	F430215	Nut	
16	F200142	Air Trap Hose	
17	F200207	Clamp	SC18, SC27, SC35, UC18, UC27 and UC35
	F200215	Clamp	SC50 and UC50

Door and Outer Front Panels

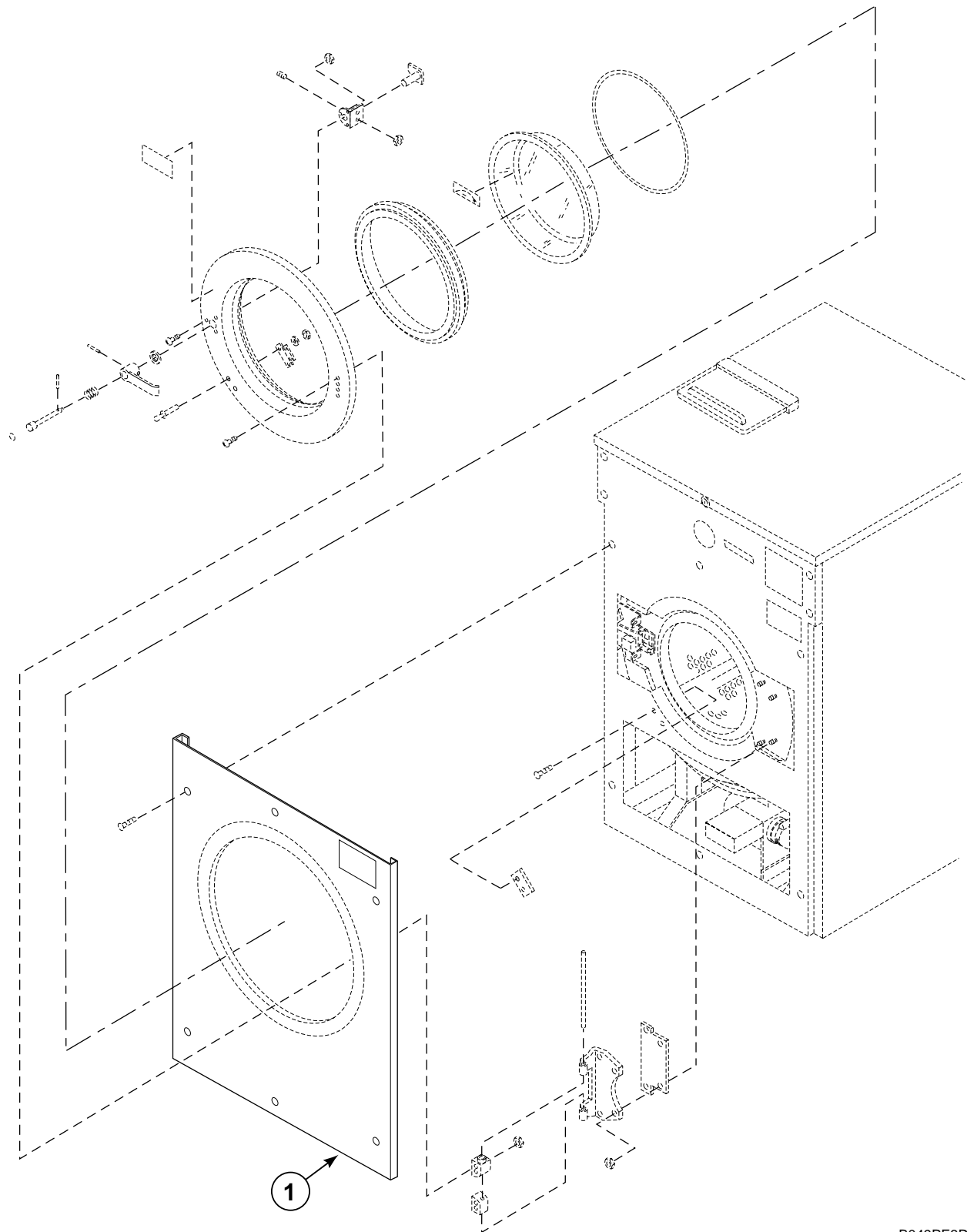


B049PE3I

Door and Outer Front Panels

REF	PART #	DESCRIPTION	COMMENTS
	F730155	Door Handle Kit	
1	F230661	Decal	Push Red Button
2	F430532	Set Screw	SC18 and UC18
	F430533	Set Screw	SC27, SC35, SC50, UC27, UC35 and UC50
3	F430232	Nut	
4	F150229	Latch Arm	
5	F150227	Door Handle Spacer	
6	F431041	Nut	
7	F230693	Decal	Counterclockwise Spin Rotation
8	F170209	Gasket O-ring	Used on old style UC18 Door Assembly
9	F290205	Door Glass	SC18 and UC18
	F290207	Door Glass	SC27, SC35, UC27 and UC35
	F290208	Door Glass	SC50 and UC50
10	F170106	Gasket	SC18 and UC18
	F170123	Gasket	SC27, SC35, UC27 and UC35
	F170124	Gasket	SC50 and UC50
11	F430232	Nut	
12	F430325	Washer	
13	F604079-3	Door Assembly	SC18 and UC18; Includes magnet *
	F603239-3	Door Assembly	SC27, SC35, UC27 and UC35; Includes magnet *
	F603901-3	Door Assembly	SC50 and UC50; Includes magnet *
	F604079-1	Door Assembly	SC18 and UC18; Door Only, Coin
	F604079-2	Door Assembly	SC18 and UC18
	F603239-1	Door Assembly	SC27, SC35, UC27 and UC35 ; Door Only, Coin
	F603239-2	Door Assembly	SC27, SC35 and UC35
	F603901-1	Door Assembly	SC50 and UC50; Door Only, Coin
	F603901-2	Door Assembly	SC50 and UC50; Door Only, OPL
14	F430906	Screw	
15	F431215	Rivet	
16	F340703	Door Magnet	
17	F602679	Shim	As Required
18	F430215	Nut	
19	F150224	Hinge	
20	F150226	Door Mount	
21	F150452	Extrusion Trim	
22	F430986	Screw	
23	F230662	Decal	Red Dot
24	F320300	Pushbutton Rod	
25	F310125	Spring	
26	F431222	Roll Pin	
27	F150225	Handle	
28	F431907	Washer	Nylon
29	F430976	Screw	

Front Panel

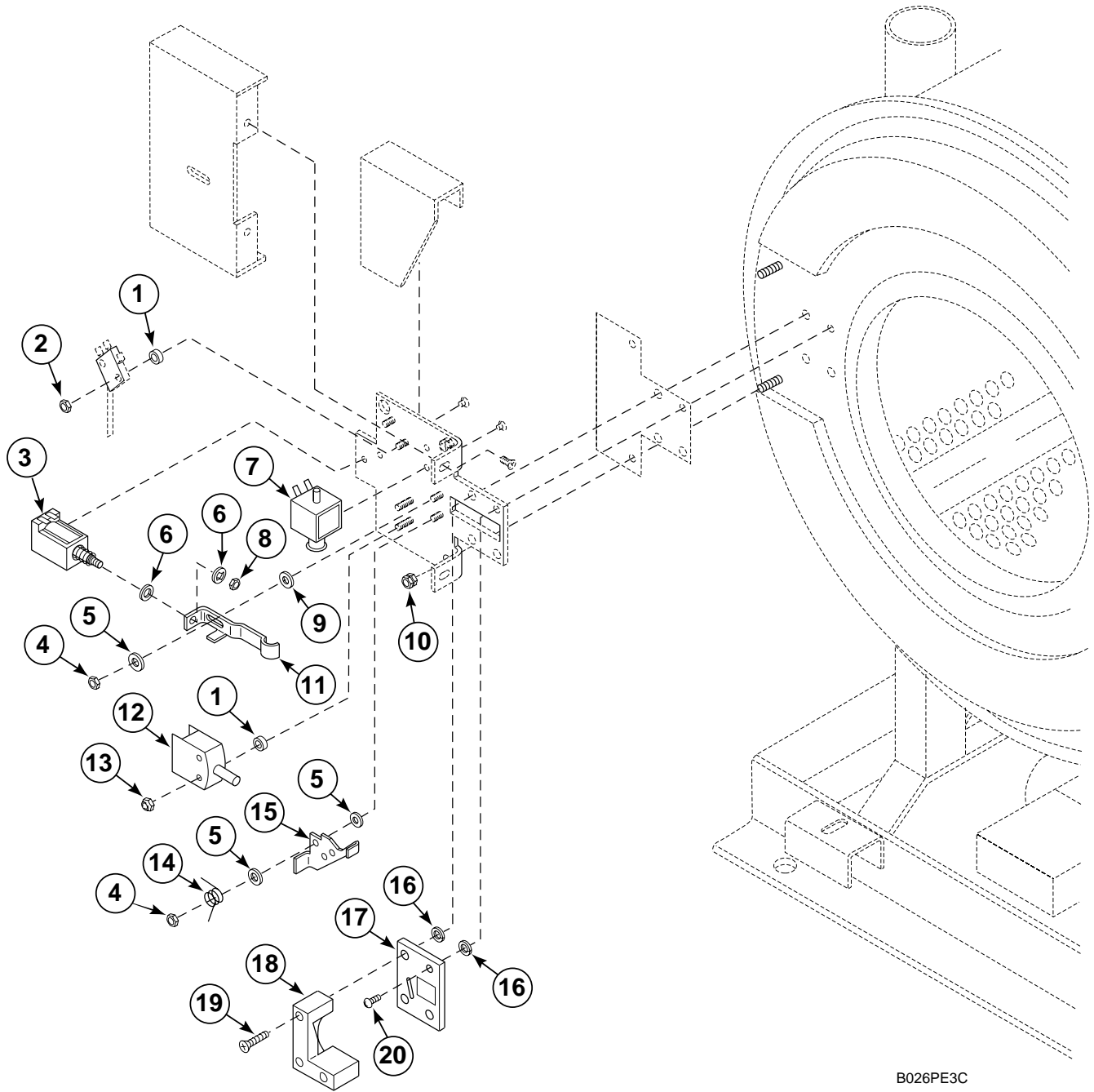


B049PE3D

Front Panel

REF	PART #	DESCRIPTION	COMMENTS
1	F757440	Front Panel	SC18 and UC18; SS, OPL
	F757406	Front Panel	SC18 and UC18 ; SS, Coin
	F757437	Front Panel	SC18 and UC18; White, OPL
	F757404	Front Panel	SC18 and UC18; White, Coin
	F757436	Front Panel	SC18 and UC18; Almond, OPL
	F757408	Front Panel	SC18 and UC18; Almond, Coin
	F757461	Front Panel	SC18 and UC18; Orange, OPL
	F757456	Front Panel	SC18 and UC18; Orange, Coin
	F757466	Front Panel	SC18 and UC18; Blue, OPL
	F757471	Front Panel	SC18 and UC18; Blue, Coin
	F757485-01	Front Panel	SC27; SS, OPL
	F757484-01	Front Panel	SC27; SS, Coin
	F757485-02	Front Panel	SC27; Almond, OPL
	F757484-02	Front Panel	SC27; Almond, Coin
	F757485-03	Front Panel	SC27; Gold, OPL
	F757484-03	Front Panel	SC27; Gold, Coin
	F757485-04	Front Panel	SC27; Sunset Coral, OPL
	F757484-04	Front Panel	SC27; Sunset Coral, Coin
	F757485-05	Front Panel	SC27; White, OPL
	F757484-05	Front Panel	SC27; White, Coin
	F757485-06	Front Panel	SC27; Orange, OPL
	F757484-06	Front Panel	SC27; Orange, Coin
	F757485-07	Front Panel	SC27; Blue, OPL
	F757484-07	Front Panel	SC27; Blue, Coin
	F757450	Front Panel	SC35 and UC35 ; SS, OPL
	F757419	Front Panel	SC35 and UC35; SS, Coin
	F757447	Front Panel	SC35 and UC35; Almond, OPL
	F757418	Front Panel	SC35 and UC35; Almond, Coin
	F757463	Front Panel	SC35 and UC35; Orange, OPL
	F757457	Front Panel	SC35 and UC35; Orange, Coin
	F757468	Front Panel	HC35, SC35 and UC35; Blue, OPL
	F757473	Front Panel	HC35, SC35 and UC35; Blue, Coin
	F757446	Front Panel	HC35 and UC35; White, OPL
	F757415	Front Panel	HC35 and UC35; White, Coin
	F757455	Front Panel	HC50, SC50 and UC50; SS, OPL
	F757405	Front Panel	HC50, SC50 and UC50; SS, Coin
	F757451	Front Panel	HC50, SC50 and UC50; Almond, OPL
	F757422	Front Panel	HC50, SC50 and UC50; Almond, Coin
	F757452	Front Panel	HC50, SC50 and UC50; White, OPL
	F757423	Front Panel	HC50, SC50 and UC50; White, Coin
	F757464	Front Panel	HC50, SC50 and UC50; Orange, OPL
	F757458	Front Panel	HC50, SC50 and UC50; Orange, Coin
	F757469	Front Panel	SC50; Blue, OPL
	F757474	Front Panel	SC50; Blue, Coin

Door Interlock

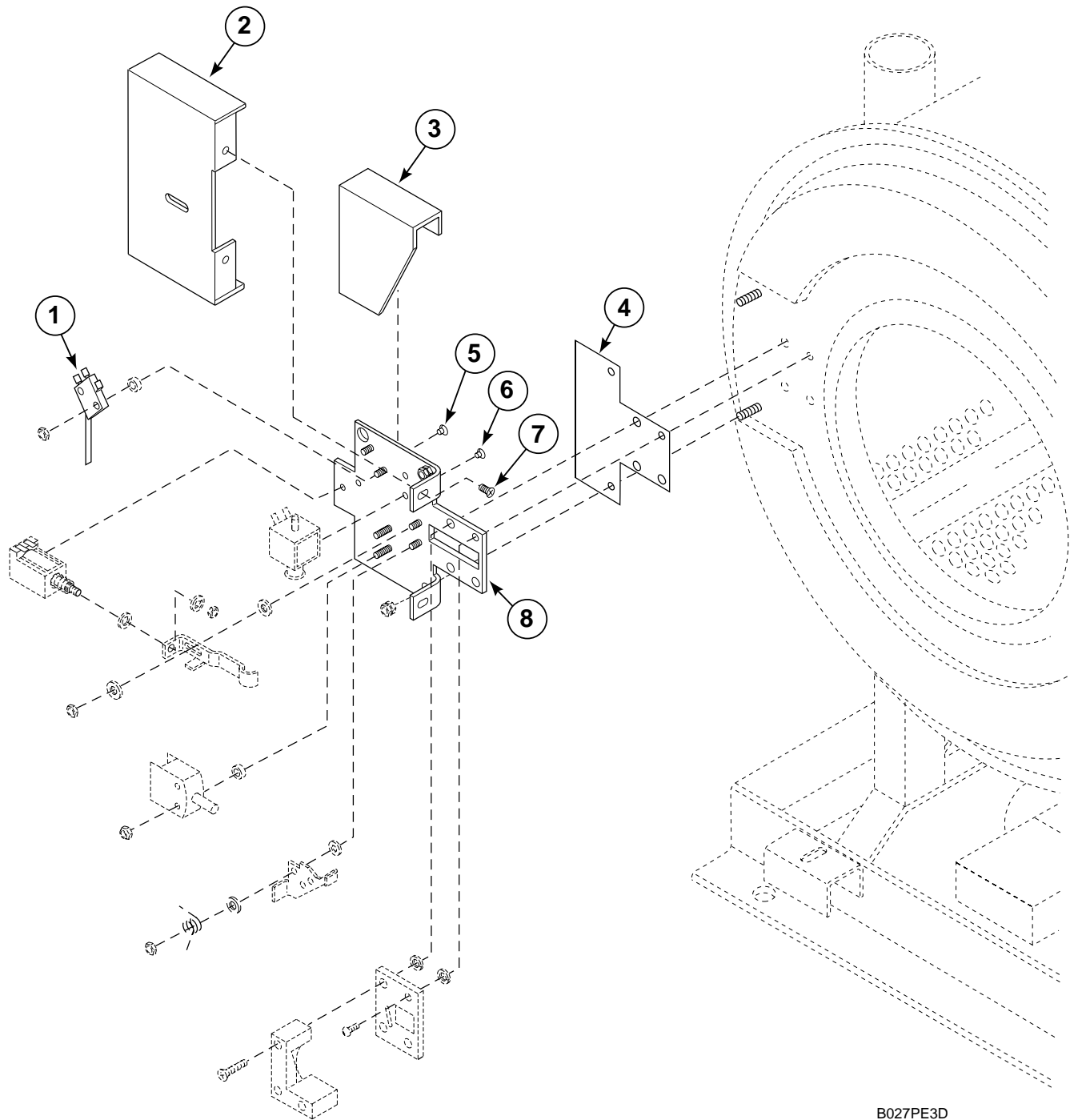


B026PE3C

Door Interlock

REF	PART #	DESCRIPTION	COMMENTS
	F603390-1	Door Lock Assembly	SC18, SC27, SC35, UC18, UC27, UC35 and UC50; Coin Models Only; 220 Volt
	F603390-2	Door Lock Assembly	SC50 and UC50; 220 Volts
	F603390-3	Door Lock Assembly	SC18, SC27, SC35, UC18, UC27 and UC35; With L-catch, 110 Volt
	F603390-4	Door Lock Assembly	SC50 and UC50; With L-catch, 220 Volt
	F604449-1	Door Lock Assembly	SC18, SC27, SC35, SC50, UC18, UC27, UC35 and UC50; 110/220 Volt
	F604449-2	Door Lock Assembly	SC50 and UC50; 110/220 Volt
	F604449-3	Door Lock Assembly	SC18, SC27, SC35, UC18, UC27 and UC35; With L-catch, 110/220 Volt
	F602509-1	Door Lock Assembly	SC18, SC27, SC35, UC18, UC27 and UC35; 110 Volt
	F602509-2	Door Lock Assembly	SC50 and UC50; 110 Volt
	F602509-3	Door Lock Assembly	SC18, SC27, SC35, UC18, UC27 and UC35; With L-catch, 110 Volt
	F602509-4	Door Lock Assembly	SC50 and UC50; 110 Volt
1	F431901	Washer	
2	F430225	Nut	
3	F300112	Door Release Solenoid	
4	F430232	Nut	
5	F431902	Washer	
6	F431123	Washer	
7	F300113	Door Lock Solenoid	
8	F430220	Nut	
9	F431903	Washer	
10	F430215	Nut	
11	F602540	Pushbutton Stop	
12	F340200	Switch	
	F340201	Switch	PC Models Only
13	F430231	Nut	
14	F310110	Torsion Spring	
15	F605381	Lever	
16	F431100	Lockwasher	
17	F602567	Cover	
18	F150261	Catch	L-Catch
	F150223	Catch	I-Catch
19	F430983	Screw	SC18, SC27, UC18 and UC27
	F430982	Screw	SC35, SC50, UC35 and UC50
20	F430925	Screw	

Door Interlock

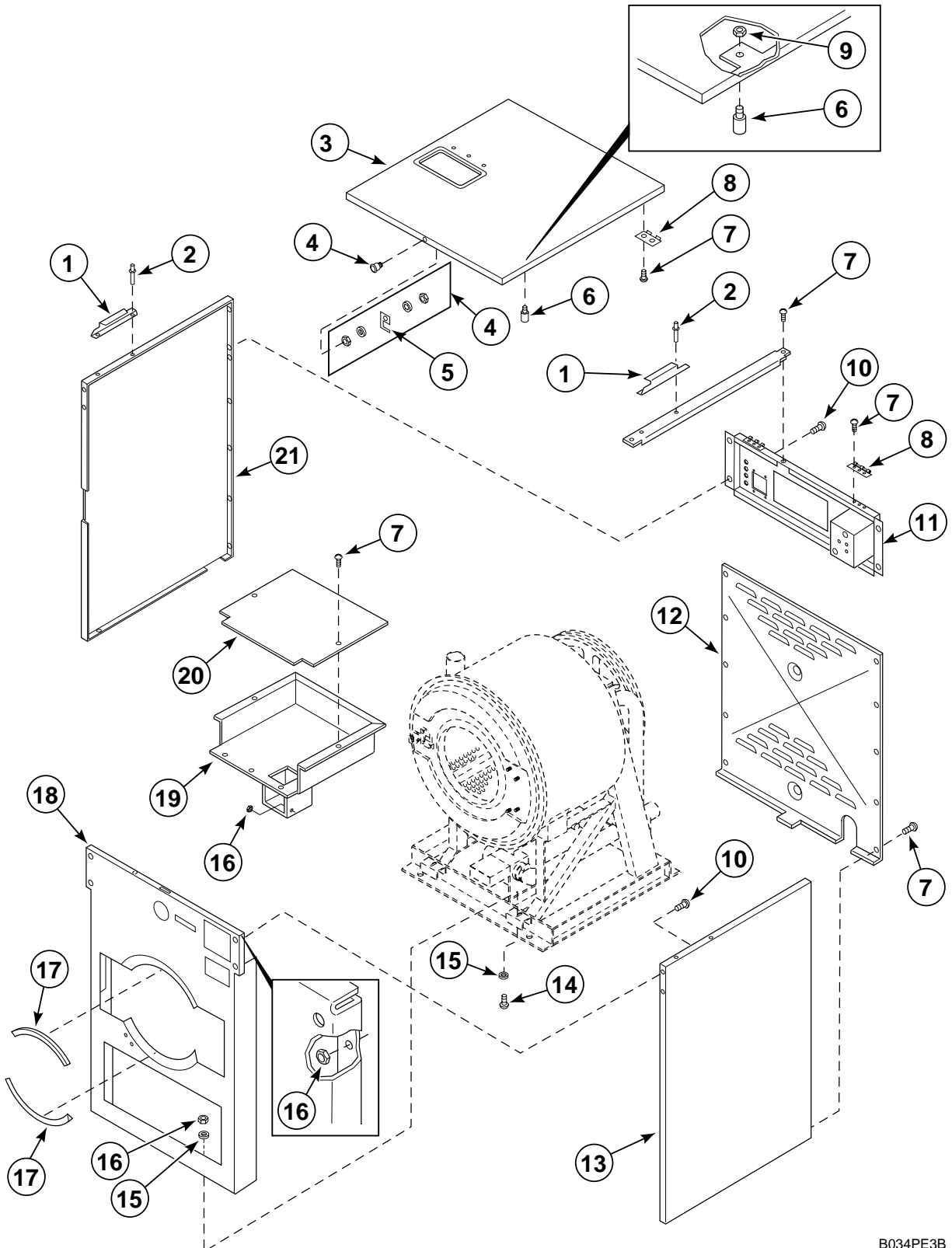


B027PE3D

Door Interlock

REF	PART #	DESCRIPTION	COMMENTS
1	F340919	Microswitch	
2	F603003	Cover	
3	F320200	Splash Shield	
4	F603185	Shim	As required
5	F430977	Screw	
6	F430978	Screw	
7	F430174	Screw	
8	F602511-1	Door Lock Subassembly	Coin
	F602511-2	Door Lock Subassembly	Includes L-catch; Coin

Panels

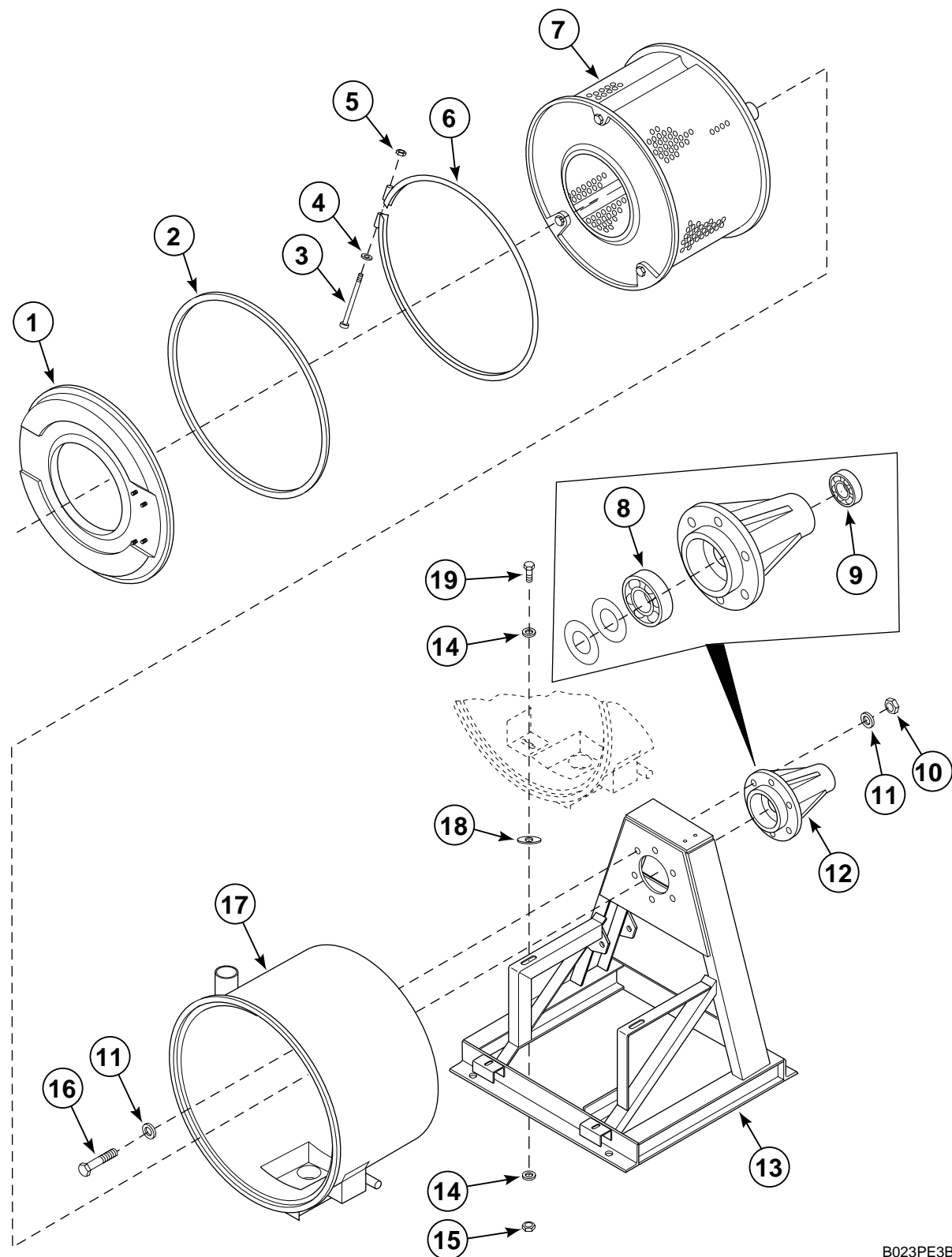


B034PE3B

Panels

REF	PART #	DESCRIPTION	COMMENTS
	F757607	Side Panel Kit	
	F160562	Key	
1	F602722	Bracket	
2	F431215	Rivet	
3	F758003	Top Cover Kit	SC18 and UC18
	F758001	Top Cover Kit	SC35 and UC35
	F758000-01	Top Cover Kit	SC50 and UC50
	F631963	Top Cover Kit	SC27 and UC27
4	F190802	Lock	
5	F602753	Latch	
6	F390300	Stud	
7	F430174	Screw	
8	F190203	Hinge	
9	F430231	Nut	
10	F430925	Screw	
11	F758206	Valve Panel Kit	SC18 and UC18
	F758207	Valve Panel Kit	SC35 and UC35
	F758208	Valve Panel Kit	SC50 and UC50
	F631957	Valve Panel Kit	SC27 and UC27
12	F757000	Rear Panel Kit	SC18 and UC18
	F757001	Rear Panel Kit	SC27 and UC27
	F757003	Rear Panel Kit	SC35 and UC35
	F757002	Rear Panel Kit	SC50 and UC50
13	F607826	Side Panel Kit	SC18 and UC18
	F757604	Side Panel Kit	SC35 and UC35
	F757606	Side Panel Kit	SC50 and UC50
14	F430108	Screw	
15	F430317	Washer	
16	F430215	Nut	
17	F170401	Trim	Sold per foot
18	F757207	Inner Front Panel Kit	SC18 and UC18
	F757203	Inner Front Panel Kit	SC35 and UC35
	F757200	Inner Front Panel Kit	SC50 and UC50
	F631968-1	Inner Front Panel Kit	SC27 and UC27
	F631968-3	Inner Front Panel Kit	PC Models
19	F602694	Electrical Box Assembly	
20	F633291	Cover	
21	F757602	Side Panel Kit	SC35 and UC35
	F757603	Side Panel Kit	SC50 and UC50

Front Assembly, Cylinder, Outer Shell and Trunnion Assembly



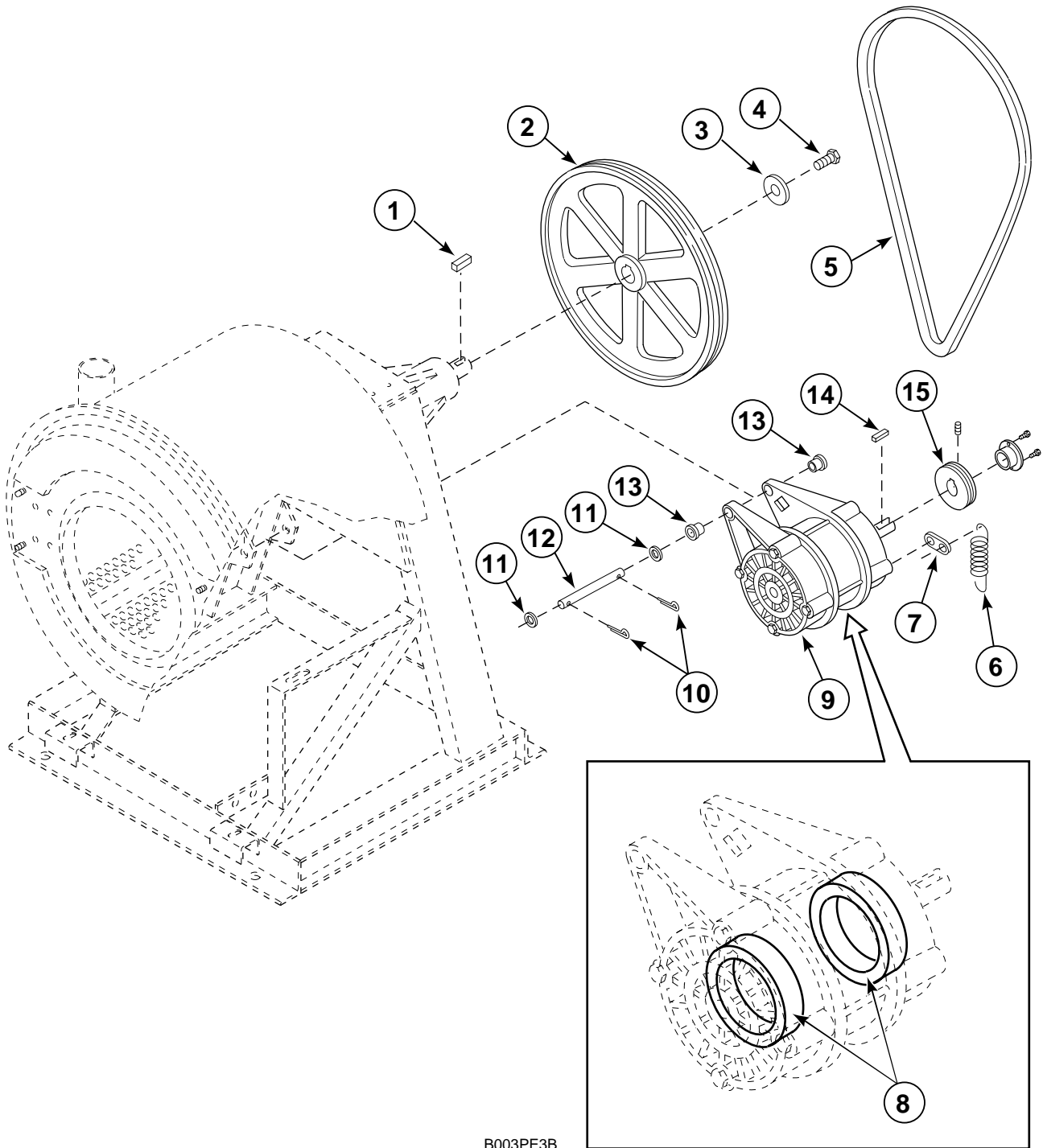
B023PE3B

Front Assembly, Cylinder, Outer Shell and Trunnion Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	F741300	Shell Front Kit	SC18 and UC18
	F632006	Shell Front Kit	SC27 and UC27
	F741301-02	Shell Front Kit	SC35 and UC35
	F741302-01	Shell Front Kit	SC50 and UC50
2	F792000	Front Shell Gasket Kit	Replaces 610248
3	F430518	Screw	
4	F430317	Washer	
5	F430215	Nut	
6	F741700	Shell Band Kit	SC18 and UC18
	F631977	Shell Band Kit	SC27 and UC27
	F741701	Shell Band Kit	SC35 and UC35
	F471702	Shell Band Kit	SC50 and UC50
7	F602241-1	Basket Assembly	SC18 and UC18
	F631378	Basket Assembly	SC27
	F603225-1	Basket Assembly	SC35 and UC35
	F603900-1	Basket Assembly	SC50 and UC50
8	F100122	Front Bearing	SC50 and UC50
9	F100123	Rear Bearing	SC50 and UC50
10	F430239	Nut	SC18, SC27, UC18 and UC27
	F430240	Nut	SC35, SC50, UC35 and UC50
11	F431128	Washer	SC18, SC27, UC18 and UC27
	F431131	Washer	SC35, SC50, UC35 and UC50
12	F747000	Trunnion Kit	SC18 and UC18; Includes Items 10,11 and 12
	F747004	Trunnion Kit	SC50 and UC50; Includes Items 10, 11 and 12
13	F607003	Frame Assembly	SC18 and UC18
	F606178	Frame Assembly	SC27 and UC27
	F630232	Frame Assembly	SC27
	F607004	Frame Assembly	SC35 and UC35
	F607005	Frame Assembly	SC50 and UC50
14	F430325	Washer	
15	F430218	Nut	
16	F430949	Screw	SC18, SC27, UC18 and UC27
	F430987	Screw	SC35, SC50, UC35 and UC50
17	F741006	Shell Assembly	SC18 and UC18; Replaces 602322
	F741007	Shell Assembly	SC27 and UC27; Replaces 606211
	F741008	Shell Assembly	SC35 and UC25; Replaces 603232
	F741005	Shell Assembly	UC50; Replaces 604036
	F741014	Shell Assembly	SC50; Replaces 604036
18	F430303	Fender Washer	SC50 and UC50
19	F430942	Screw	

Motor, Pulley and Belt Assembly

(Models SC18, SC27, UC18 and UC27)



B003PE3B

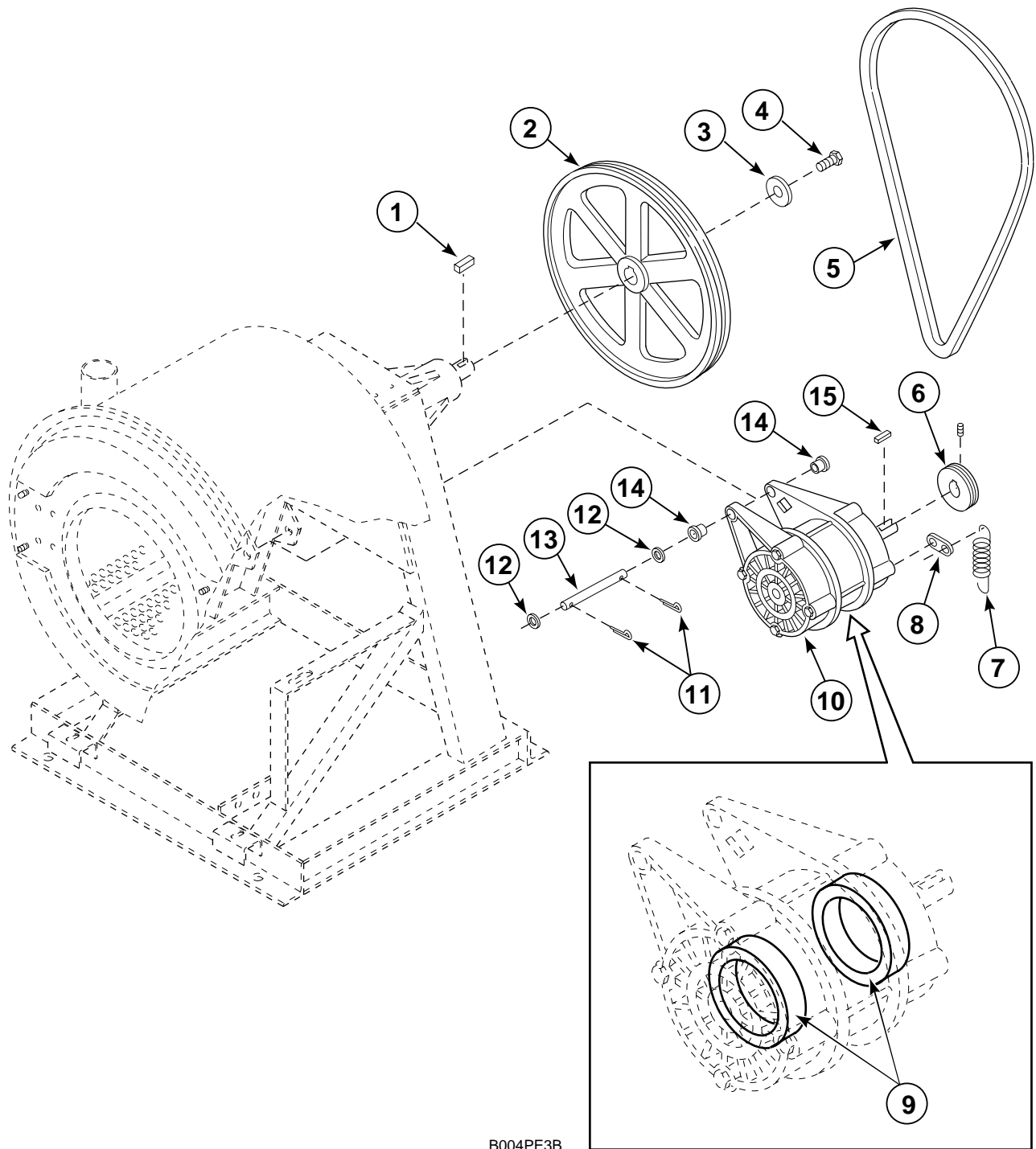
Motor, Pulley and Belt Assembly

(Models SC18, SC27, UC18 and UC27)

REF	PART #	DESCRIPTION	COMMENTS
	F748001	Pulley Kit	
1	F430801	Key	
2	F150270	Pulley	SC18 and UC18
	F150269	Pulley	SC27 and UC27
3	F431115	Washer	SC27 and UC27
	F431126	Washer	SC18 and UC18
4	F430100	Screw	SC27 and UC27
	F430927	Screw	SC18 and UC18
5	F280368	V-belt	SC27 and UC27
	F280370	V-belt	SC18 and UC18
6	F310124	Spring	
7	F601515	Clip	Elmo only
8	F100126	Bearing	SC18, SC27, UC18 and UC27
9	F220320	Motor	SC18 and UC18; 208-240 Volt, 60 Hertz, 3 Phase
	F220110	Motor	SC18 and UC18; 120 Volt, 60 Hertz, 1 Phase
	F220325	Motor	SC18 and UC18; 380-415 Volt, 50 Hertz, 3 Phase
	F220352	Motor	SC18 and UC18; 220-240 Volt, 50 Hertz, 3 Phase
	F220388	Motor	SC27 and UC27; 380-415 Volt, 50 Hertz, 3 Phase
	F220389	Motor	SC27 and UC27; 220-240 Volt, 50 Hertz, 3 Phase
	F220125	Motor	SC27 and UC27; 220-240 Volt, 50 Hertz, 1 Phase
	F220387	Motor	SC27 and UC27; 208-240 Volt, 60 Hertz, 3 Phase
	F220395	Motor	SC27 and UC27; 208-240 Volt, 60 Hertz, 1 Phase
10	F430401	Cotter Pin	
11	F430325	Washer	
12	F602844	Support Rod	SC18, SC27, UC18 and UC27
13	F130311	Bushing	
14	F430802	Key	
15	F280170	Pulley	SC18, SC27, UC18 and UC27; 60 Hertz
	F280184	Pulley	SC18, SC27, UC18 and UC27; 50 Hertz
	F280180	Pulley	SC27 and UC27; Single Phase Only
	F280287	Pulley	SC27 and UC27, 60 Hertz
	F280283	Pulley	SC27 and UC27; 220-240, 380-415 and 440 Volt
	F280279	Pulley	SC27 and UC27; 200, 220, 240 and 380 Volt
	F280198	Pulley	SC27 and UC27; 208-240 Volt
	F280139	Pulley	Single Phase only; 60 Hertz

Motor, Pulley and Belt Assembly

(Models SC35, SC50, UC35 and UC50)



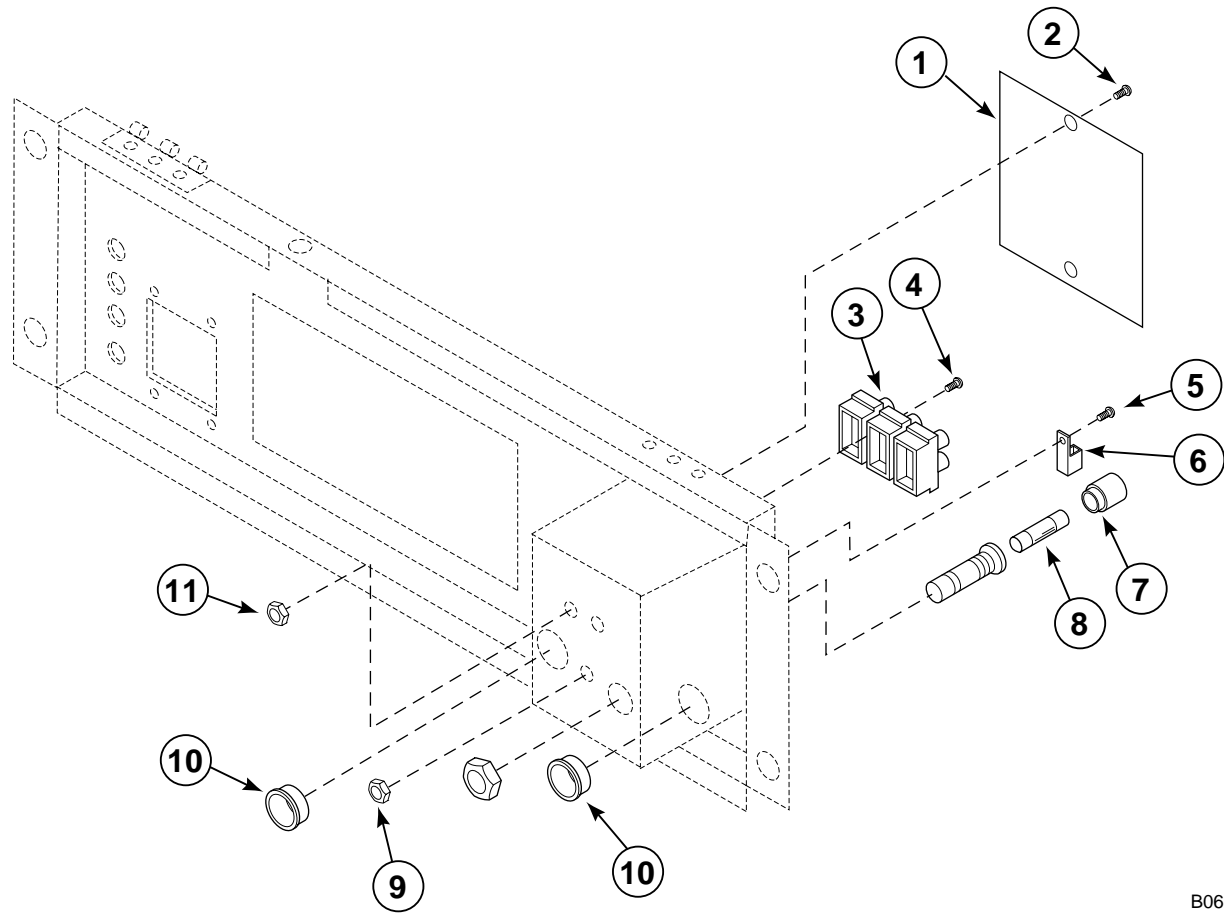
B004PE3B

Motor, Pulley and Belt Assembly

(Models SC35, SC50, UC35 and UC50)

REF	PART #	DESCRIPTION	COMMENTS
	F748001	Pulley Kit	
1	F430801	Key	
2	F150269	Pulley	SC35 and UC35
	F280288	Pulley	SC50 and UC50
3	F431115	Washer	SC35, SC50, UC35 and UC50
4	F430100	Screw	SC35, SC50, UC35 and UC50
5	F280304	V-belt	SC50 and UC50
	F280369	V-belt	SC35 and UC35
	F280366	V-belt	UC35
6	F280287	Pulley	SC35 and UC35; 50 Hertz
	F280198	Pulley	SC35 and UC35; 60 Hertz
	F280186	Pulley	SC50 and UC50; 50 Hertz
7	F310124	Spring	
8	F601515	Clip	Elmo only
9	F100124	Bearing	SC35, SC50, UC35 and UC50
10	F220321	Motor	SC35 and UC35; 208-240 Volt, 60 Hertz, 3 Phase
	F220326	Motor	SC35 and UC35; 380-415 Volt, 50 Hertz, 3 Phase
	F220353	Motor	SC35 and UC35; 220-240 Volt, 50 Hertz, 3 Phase
	F220111	Motor	SC35 and UC35; 208-240 Volt, 60 Hertz, 1 Phase
	F220322	Motor	SC50 and UC50; 208-240 Volt, 60 Hertz, 3 Phase
	F220327	Motor	SC50 and UC50; 380-415 Volt, 50 Hertz, 3 Phase
	F220354	Motor	SC50 and UC50; 220-240 Volt, 50 Hertz, 3 Phase
	F220120	Motor	SC50 and UC50; 208-240 Volt, 60 Hertz, 1 Phase
11	F430401	Cotter Pin	
12	F430325	Washer	
13	F603059	Rod	SC35 and UC35
	F603897	Rod	SC50 and UC50
14	F130311	Bushing	
15	F430802	Key	

Power Panel Assembly

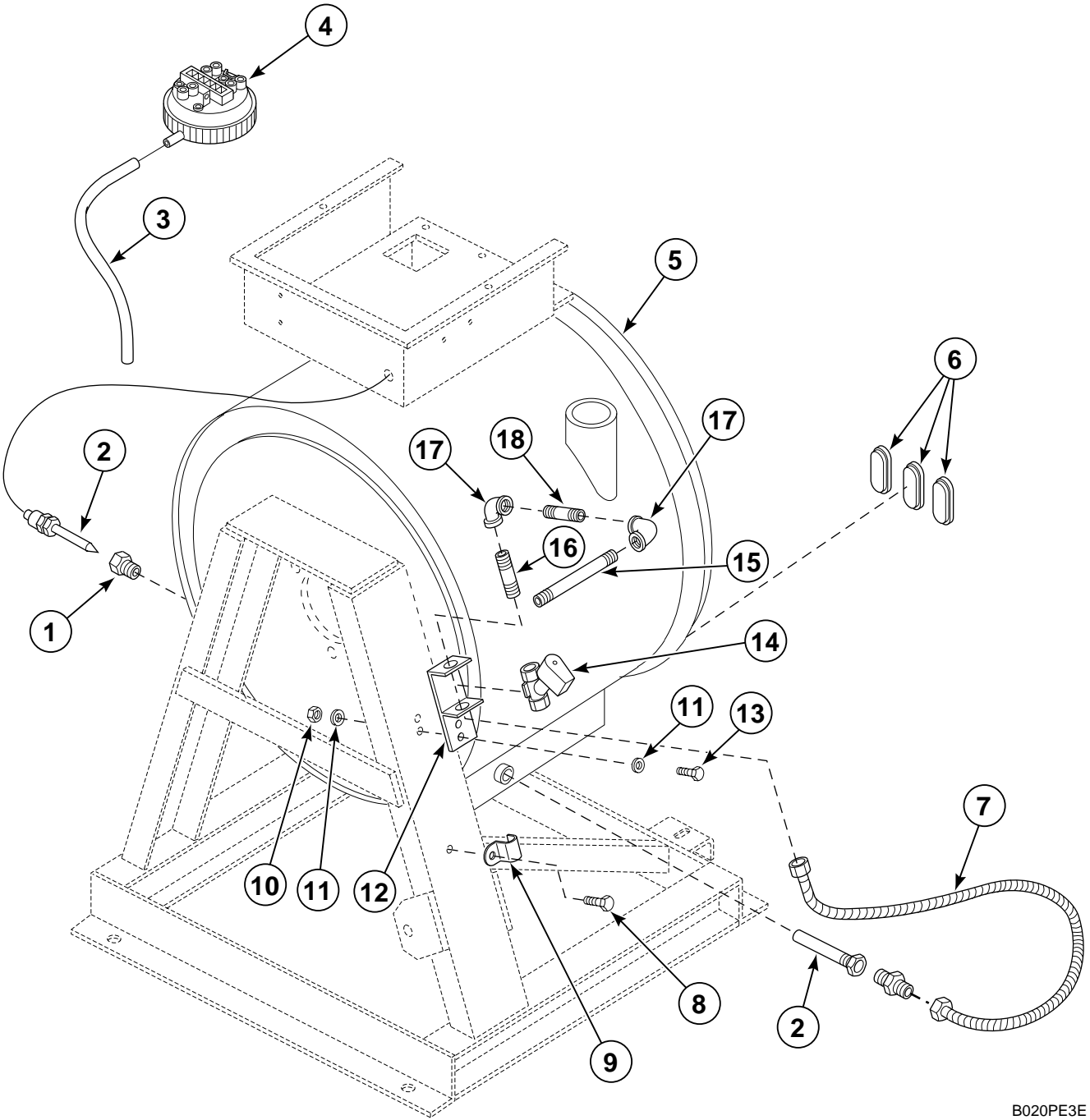


B060PE3C

Power Panel Assembly

REF	PART #	DESCRIPTION	COMMENTS
	F140770	Terminal Block	
1	F602533	Junction Box Cover	
2	F430174	Screw	
3	F140747	Power Input Block	3 Wire
	F140746	Power Input Block	4 Wire
4	F430938	Screw	
5	F430903	Screw	
6	F140734	Ground Terminal Lug	
7	F350304	Fuse Holder	
8	F350104	Fuse	2 Amp
9	F430232	Nut	
10	F140909	Bushing	
11	F430231	Nut	

Steam Heat Assembly

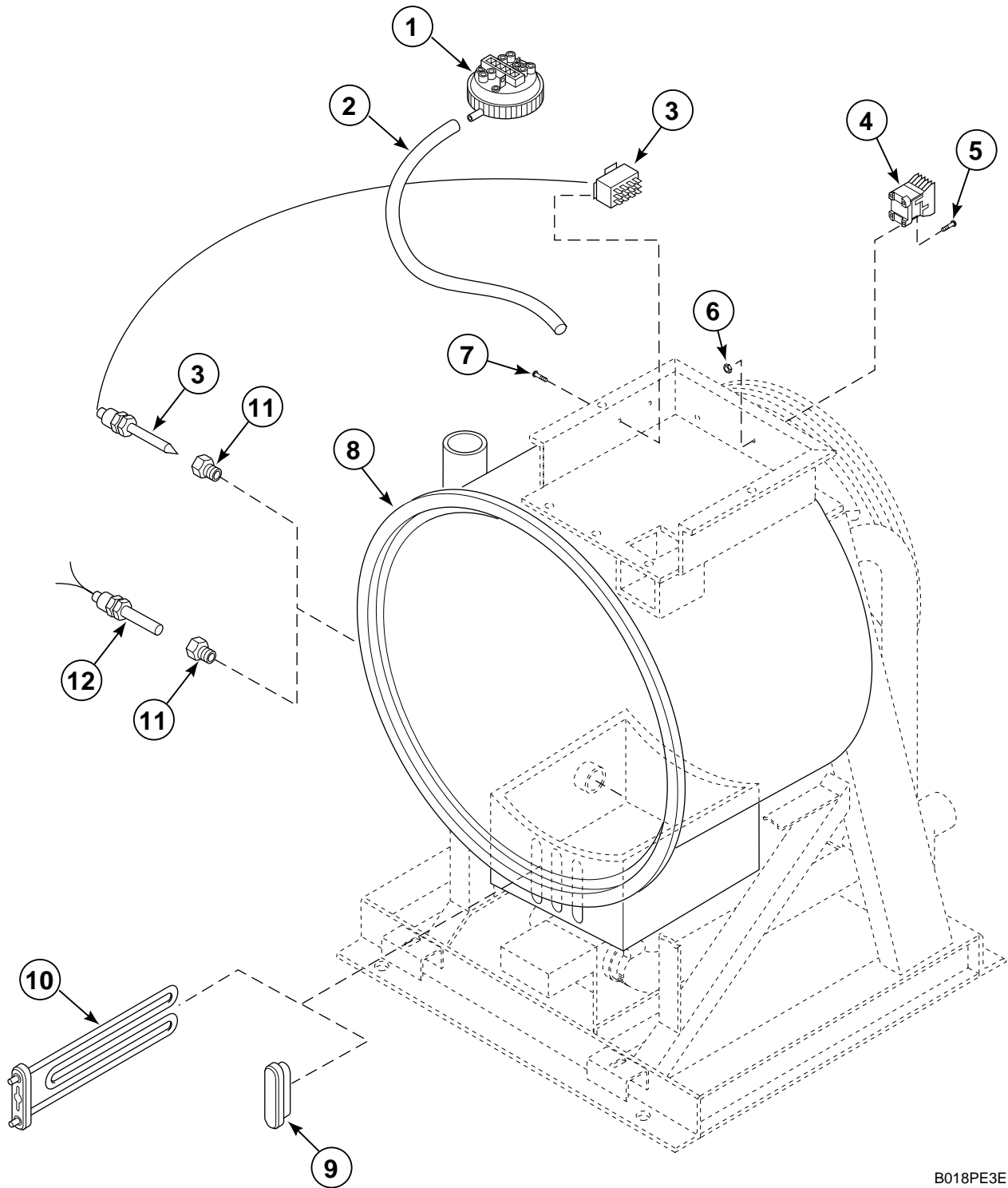


B020PE3E

Steam Heat Assembly

REF	PART #	DESCRIPTION	COMMENTS
	F730464	Steam Heat Kit	SC18, SC27, UC18 and UC27; Micro, 110 Volt
	F730465	Steam Heat Kit	SC35 and UC35; Micro, 110 Volt
	F730466	Steam Heat Kit	SC50 and UC50; Micro, 110 Volt
	F730467	Steam Heat Kit	SC18, SC27, UC18 and UC27; Micro, 220 Volt
	F730468	Steam Heat Kit	SC35 and UC35; Micro, 220 Volt
	F730469	Steam Heat Kit	SC50 and UC50; Micro, 220 Volt
	F730470	Steam Heat Kit	SC18, SC27, UC18 and UC27; AKO Timer, 110 Volt
	F730471	Steam Heat Kit	SC35 and UC35; AKO Timer, 110 Volt
	F730472	Steam Heat Kit	SC50 and UC50; AKO Timer, 110 Volt
	F730473	Steam Heat Kit	SC18, SC27, UC18 and UC27; AKO Timer, 220 Volt
	F730474	Steam Heat Kit	SC35 and UC35; AKO Timer, 220 Volt
	F730475	Steam Heat Kit	SC50 and UC50; AKO Timer, 220 Volt
1	F421936	Bushing	Computer Only
2	F370606	Temperature Probe	Computer Only
3	F610397	Tubing	
4	F340315	Switch	SC18, SC27, UC18 and UC27
	F340320	Switch	SC35 and UC35
	F340313	Switch	SC50 and UC50
5	F606977	Shell Assembly	SC18 and UC18; Heat Option
	F631201	Shell Assembly	SC27 and UC27; Heat Option
	F606982	Shell Assembly	SC35 and UC35; Heat Option
	F606984	Shell Assembly	SC50 and UC50; Heat Option
6	F360202	Plug	
7	F200154	Hose	
8	F430115	Screw	
9	F140601	Strap	
10	F430215	Nut	
11	F430317	Washer	
12	F601186	Bracket	
13	F430108	Screw	
14	F380787	Solenoid Valve	Steam, 1/2", 240 Volt
	F380786	Solenoid Valve	Steam, 1/2", 120 Volt
15	F420701	Nipple	
16	F420707	Nipple	
17	F421104	Elbow	
18	F420708	Nipple	

Electric Heat Assembly



B018PE3E

Electric Heat Assembly

REF	PART #	DESCRIPTION	COMMENTS
	F421962	Temperature Probe Adapter	MC and MN Models
1	F340315	Switch	SC18, SC27SN, UC18 and UC27
	F340320	Switch	SC35 and UC35
	F340313	Switch	SC50 and UC50
2	F610397	Tubing	
3	F290111	Thermostat	MC and MN Models; Includes Temperature Probe
4	F330147	Contactor	SC18, SC27, UC18 and UC27; NX101A, 220 Volt Control
	F330149	Contactor	SC35 and UC35; A-24, 220 Volt Control
	F330164	Contactor	120 Volt
	F330150	Contactor	120 Volt
	F330151	Contactor	SC18, SC27, SC50, UC18, UC27 and UC50, MC and MN Models; SC50 and UC50, SN and PC Models; A-147, 220 Volt
5	F430917	Screw	
6	F430231	Nut	
7	F430174	Screw	MC and MN Models
8	F606977	Shell Assembly	SC18 and UC18; Heat Option
	F631201	Shell Assembly	SC27 and UC27; Heat Option
9	F360202	Plug	
10	F360205	Heating Element	
11	F421936	Bushing	SN and PC Models
12	F370606	Temperature Probe	SN and PC Models

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